LIMITED DISTRIBUTION

May 17, 1977

FIVE YEAR DEVELOPMENT PROJECTION MANUAL FIREARMS DESIGN GROUP

CENTERFIRE RIFLES

- Develop new fire control assembly for Mohawk 600 and M/700.
 Improved trigger pull, reduced assembly procedures, and more features.
- 2. Design a short lightweight mini carbine based on the Mohawk 600. Rifle would be available in high velocity cartridges and would be lighter and shorter than M/94 Winchester.
- Complete development and determine process requirements to manufacture integral scope rings for Mohawk 600 and M/700 rifles.
- 4. Develop detachable magazine box for M/700 rifle.
- 5. Add two new cartridges to XP-100 pistol.
- 6. Design new single shot centerfire rifle.
- 7. Develop new bolt action centerfire rifle scaled between the M/788 and 580s to handle the cartridges with the 222 Rem. head size.
- 8. Implement the super accurate bench rest cartridges (.22 BR and 6mm BR) into the M/700 Varmint rifles.
- 9. Finish development of the 7mm/08 cartridge and implement in the M/700 short action, Mohawk 600, and M/788.

SHOTGUNS

- 1. M/870 Competition Trap: complete development by June 1978.
- 2. Develop adjustable stock for stock drops for M/870 target guns.
- 3. Model 3200:
 - A. Implement Skeet Sets into production.
 - B. Complete development of single barrel trap gun with recoil reduction.
 - C. Finish development of single barrel with plugged bottom barrel.
 - D. Finish lightweight development of 12 and 20 gage guns.

RIMFIRE RIFLES

- 1. Develop new .22 Autoloader
 - A. Models for standard distribution channels
 - 1. One-piece Stock
 - 2. Two-piece Stock
 - 3. Military appearance
 - B. Model for mass merchandiser
 - C. Design pump based on autoloader
 - D. Design will require new processing and manufacturing techniques to accomplish cost goals.

RIMFIRE RIFLES - Cont'd.

- 2. Develop new Stock for 580s to present image of a rifle made for a man; maintain present boy's rifle.
- 3. Design new magazine box for 541-S.
- 4. Design new 22 Rolling Block .22 Rifle.

TARGET RIFLES

- 1. Develop rimfire target rifle based on existing bolt action models which will win and become leader at small bore matches.
- 2. Develop target .22 rimfire rifle for U.S. and foreign Biathlon events.
- 3. Complete development of 22 and 6mm bench rest cartridges.
- 4. Develop new Fire Control Assembly based on new assembly being developed for Mohawk 600 and Model 700 rifles for target rifles.
- 5. Design new stock adjustment mechanism for M/540XR.
- 6. Develop new heat set bedding technique to improve target rifle accuracy.
- 7. Develop GFM barrels for target rifles.
- 8. Develop a target rifle sight.
- 9. Improve lock time of 40XB rifles.

SPECIAL PROJECTS

- 1. Promote Rimfire Metallic Silhouette shooting.
- 2. .22 Rimfire Accuracy Program.
- 3. Develop black powder line of rifles.
- .4. Develop pellet line of rifles.
- 5. Develop new trap which auto angles over a range of 90° and auto elevates over a range of 15° to add a new degree of skill to trap shooting. Design based on Mechanical Trap.
- 6. Develop a reloading system for shotshells.

J. P. Linde/nl Manual Firearms Design