

130	Unload furnace baskets				8105	\$ 15.99	358.40%
135	Finish Turn				8158	\$ 19.30	337.90%
140	Cut-off muzzle end and crown	Tooling	\$ 750		8158	\$ 19.30	337.90%
150	Turn and face breech chamber, and polish chamber	Horizontal CNC	\$ 300,000		8158	\$ 19.30	337.90%
		Tooling	\$ 50,000				
		Gaging	\$ 12,000				
OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead
160	Magnaflux				8158	\$ 19.30	337.90%
170	Straighten and inspect	Tooling		\$ 1,200	8157	\$ 19.45	245.20%
180	Finish Turn				8157	\$ 19.45	245.20%

~AUTOFILE