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SPORTING FIREARMS
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ILION, NEW YORK

AMMUNITION, BRIDGEPORT, CONNECTICUT
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PETERS CARTRIDGE DIVISION
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August 1, 1977

RECEIVED

AUG 3 - 1977

R. B. SPERLING

Mr. D. Tietjen
Boustead Pty. Ltd.
P.O. Box 148
Remington 2115
Sydney, Australia

*Cour Smith
Mod.
How Serious*

Dear Mr. Tietjen:

A large quantity of Model 700, .17 caliber, rifles was recently shipped to your firm.

It has come to our attention that a very minor operation has not been properly performed on the bolt face. The firing pin hole in the bolt face requires a slight radius to prevent the possibility of a primer blanking out in the .17 caliber rifle upon firing. This is the only caliber in our entire line of rifles requiring a radius of the firing pin hole.

The simple operation of chamfering the firing pin hole can easily be made at your facility using the enclosed punches and by following the instructions listed below:

- A. Secure the bolt assembly vertically in the jaws of a padded vise, bolt face up, with the firing pin in the cocked position.
- B. Insert the punch tip into the firing pin hole in the bolt face and orienting the punch to have the ground flat on the punch body to clear the ejector.
- C. Give the punch several raps with a hammer until the flat surface of the punch around the tip fully contacts the bolt face.