

PROCEDURE FOR MEASURING FIRING PIN INDENT AND TRIGGER PULL

ON

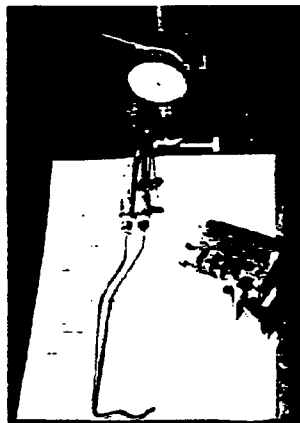
BOLT ACTION RIFLES, CENTERFIRE, AND SHOTGUNS (PUMPS & AUTOLOADERS)

I. METHOD: CRUSHER HOLDER WITH COPPER CRUSHER CYLINDER

A. Equipment Needed (Fig. #1)

- Copper Crusher Cylinders (annealed) *metubum for checking Crusher*
- A pedestal mounted dial indicator, graduated in .005" of an inch.
- Deburring plate
- The crusher holder for the gauge or caliber of the firearm.
- Trigger Pull Scale
- Test Procedure Sheet

Fig. No. 1



B. Procedure

1. Thoroughly clean the chamber of all residue or lubrication. Use a ~~brush~~ and a cleaning rod to do this.
2. Place the firearm into the gun saddle and put the safety switch to the ~~safe~~ *position for the Bolt Action*.
3. Take a copper crusher and ~~brush~~ rub one end on the deburring plate until a bright copper color appears. When this occurs, the crusher is deburred. (Fig.#2)

Fig No. 2

