

PROCEDURE FOR MEASURING FIRING PIN INDENT ~~ON THE FIRING PIN~~

ON

BOLT ACTION RIFLES, CENTERFIRE, AND SHOTGUNS (PUMPS & AUTOLOADERS)

I. METHOD: CRUSHER HOLDER WITH COPPER CRUSHER CYLINDER

A. Equipment Needed (Fig. ~~6-4~~ ⁶⁻⁴)

- Copper Crusher Cylinders (annealed)
- A pedestal mounted dial indicator, graduated in ^{.0005"} ~~.001"~~ of an inch.
- Deburring plate
- The crusher holder for the gauge or caliber of the firearm.
- ~~• The crusher holder for the gauge or caliber of the firearm.~~
- Test Procedure Sheet
- ^{Chamber} Cleaning ~~Brush~~ Brush

Fig. No. ~~6-4~~ ⁶⁻⁴

3" 

B. Procedure

1. Thoroughly clean the chamber of all residue or lubrication.
~~Use a felt patch and a cleaning rod to do this.~~
~~Use a chamber cleaning brush to do this.~~
2. Place the firearm into the gun saddle and put the safety switch to the "on" position. ~~(Be certain the bolt is locked.)~~
3. Take a copper crusher and ~~vigorously~~ rub one end on the deburring plate until a bright copper color appears. When this occurs, the crusher is deburred. (Fig. ~~6-5~~ ⁶⁻⁵)

Fig No. ~~6-5~~ ⁶⁻⁵

3" 