

~~SECRET~~

B. (CON'T)

4. Place the copper crusher onto the dial indicator platform (deburred end on the platform) and set the stylus down to the center of the crusher. Now <sup>6-6</sup> adjust the dial on the face plate until it reads "0". (Fig. ~~6-6~~)

<sup>6-6</sup>  
Fig. No. ~~6-6~~

6 1/2" ↑↓

5. Now that the indicator has been calibrated to the crusher, remove the crusher and place it into the crusher holder. (deburred end goes in first) ~~(Fig. 6-6)~~ Now insert the assembly into the chamber. Be sure that the chamfer ~~is~~ <sup>is aligned with the extractor</sup> the holder ~~is~~ <sup>is</sup> This assures you that the extractor will not grab the holder on opening. (Fig. ~~6-6~~ <sup>6-7</sup>)

~~Fig. No. 6-6~~

~~Fig. No. 6-6~~

Fig NO. 6-7

4" ↑↓

*Don't allow the  
bolt to slam closed*

6. Now slowly close the bolt. Be sure that the bolt is fully locked ~~before~~ before the measurements are taken. ~~Pull lock up Bolt Action Bolt handle locked down. After firing the operating handle in its extreme forward position pump the disconnector in the down position. (Figs. #6-7, #8)~~

~~Fig. No. 6-7~~

~~Fig. No. 6-7~~

~~Fig. No. 8~~

\* If the firearm is an autoloader, be sure to hold a thumb securely on the bolt handle to prevent an injury to the fingers if the bolt prematurely closes.