

PROCEDURE FOR MEASURING FIRING PIN INDENT AND TRIGGER PULL

ON

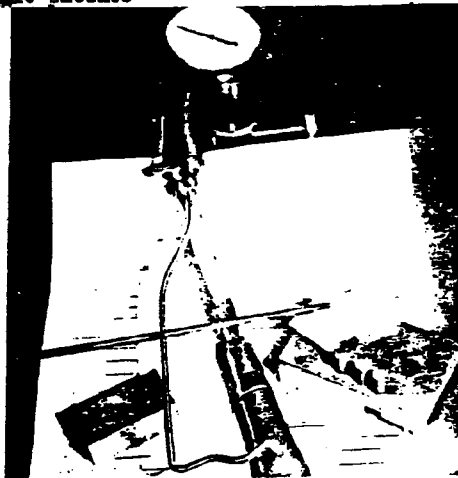
RIMFIRE RIFLES (PUMPS, AUTOLOADERS, & BOLT ACTIONS)

I. METHOD: RIMFIRE FIRING PIN INDENT CRUSHER AND HOLDER

A. Equipment Needed (Fig. #1)

- Rimfire Copper Crusher Cylinders (annealed)
- A pedestal mounted dial indicator, graduated in .0005" of an inch.
- Deburring Plate
- Rimfire crusher holder
- A small file
- Trigger Pull Scale
- .22 Caliber cleaning rod and ~~gun~~ patches
- Test Procedure Sheet

Fig. No. 1



B. Procedure

1. Thoroughly clean the chamber of all residue or lubrication. Use a ~~gun~~ patch and a cleaning rod to do this.
2. Place the firearm into the gun saddle and put the safety switch to the "ON" position. ~~Put~~ position for the Bolt Action.