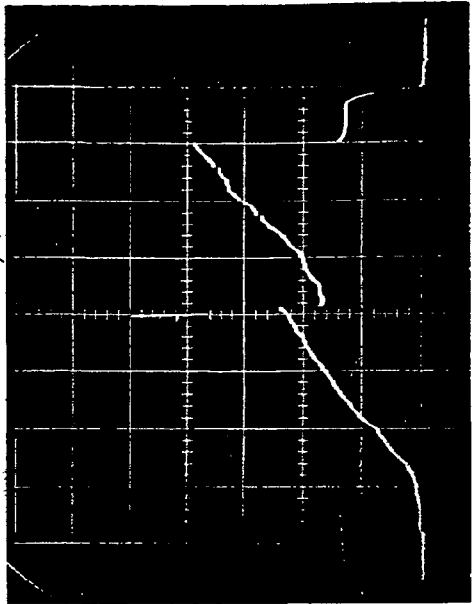
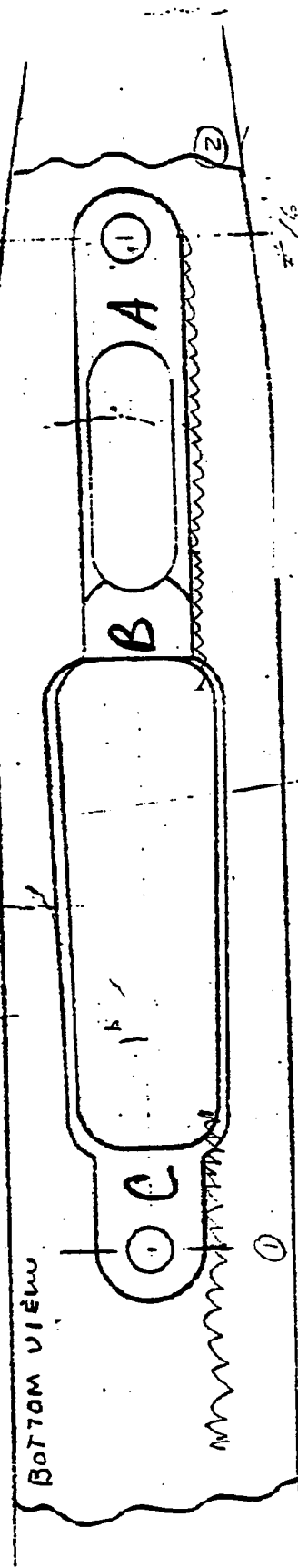
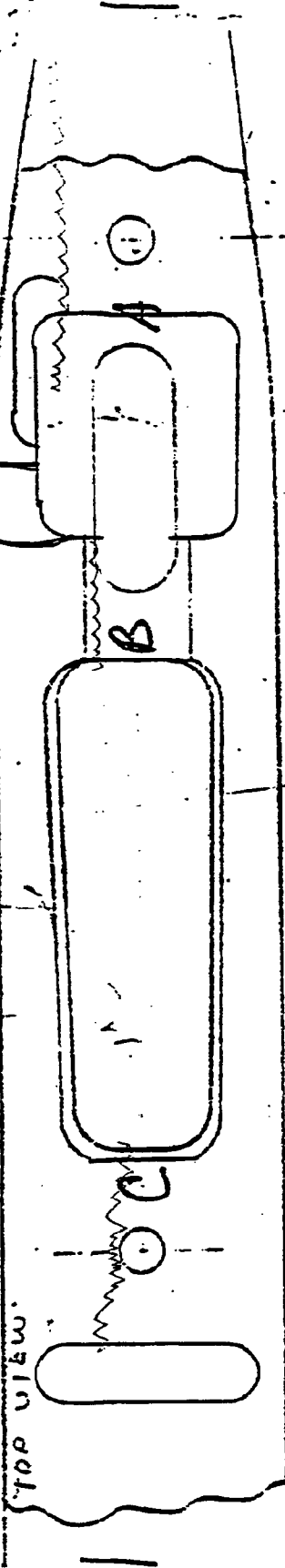


M730 Long Stock Pin STAMPING.

		A	B	C
16	Pressed L.S.P.	390	240	390
17	Pressed L.S.P.	200	200	200
18	Pressed L.S.P.	240	230	240
19	L.S.P.	340	340	280
20	L.S.P.	350	260	350
21	L.S.P.	—	220	—
22	L.S.P.	340	290	340

1-29-79
CSM



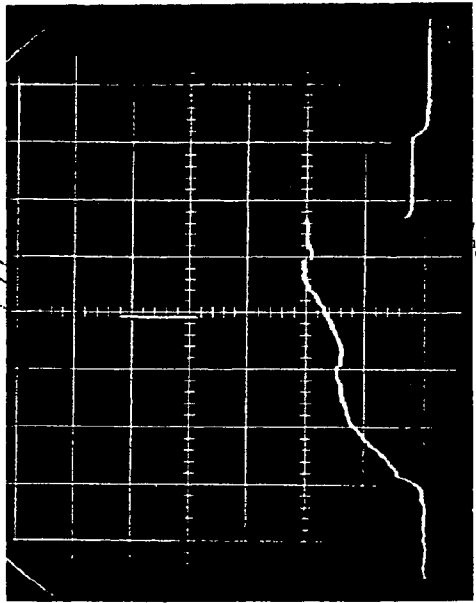
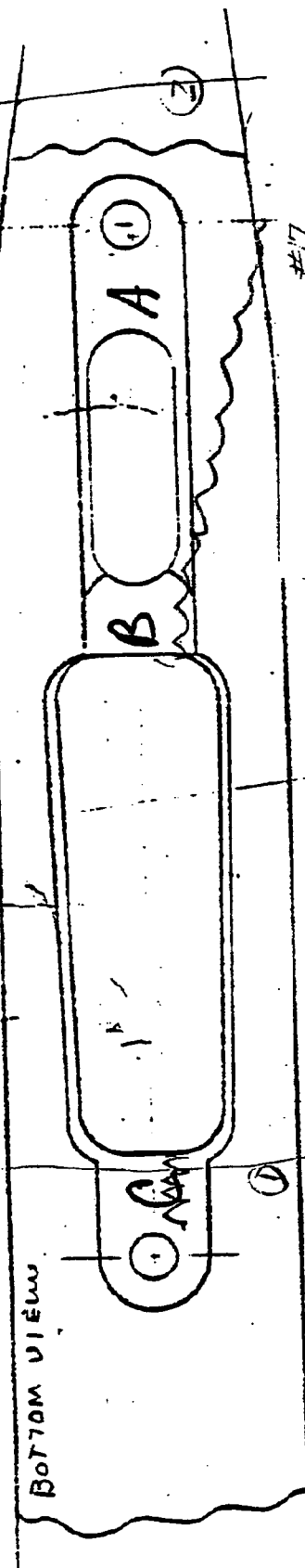
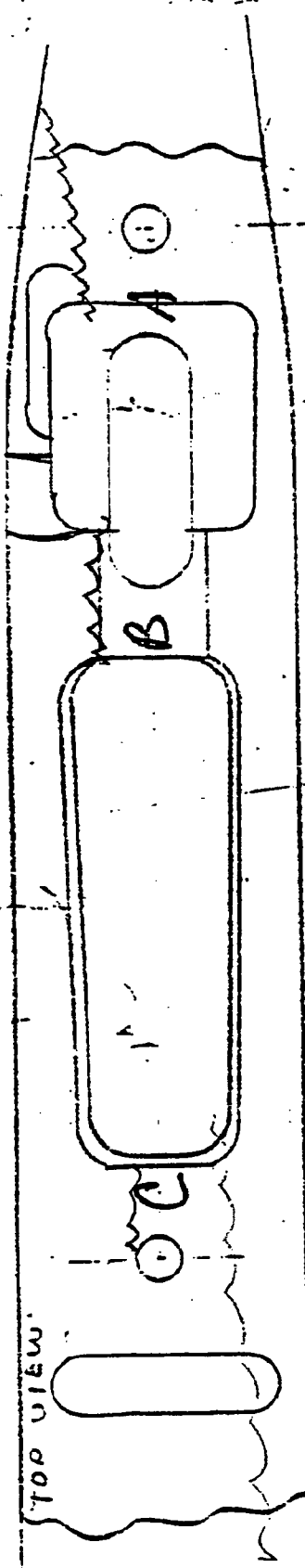
#16 B240, CA 390 LBS

Press pin sheet

WHEN CUT AT ① & ② STOCK IS
OPEN AT ① APPROX. 1060 INCH.
APPROX. 1974

(PRESSING STOCK - DRAWING)

29
1-29-79



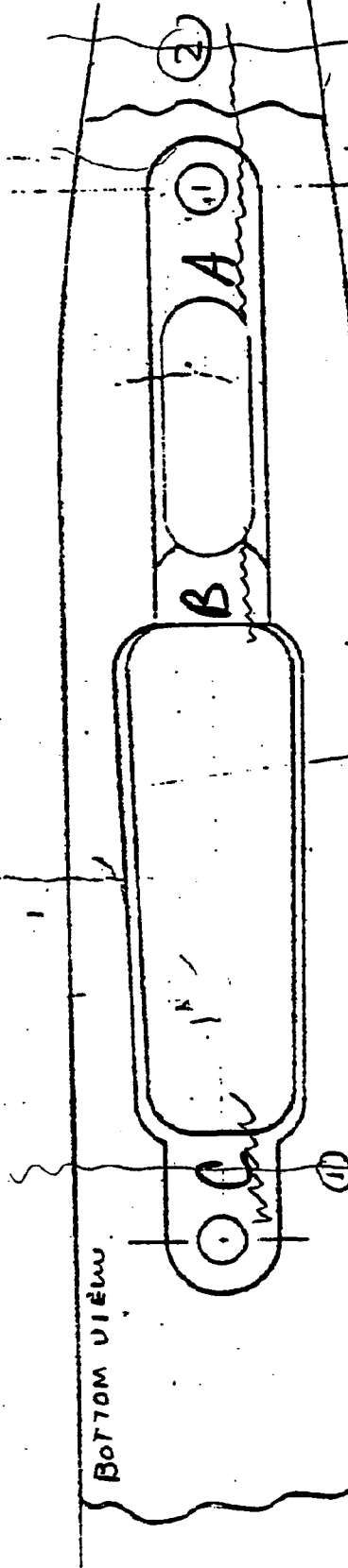
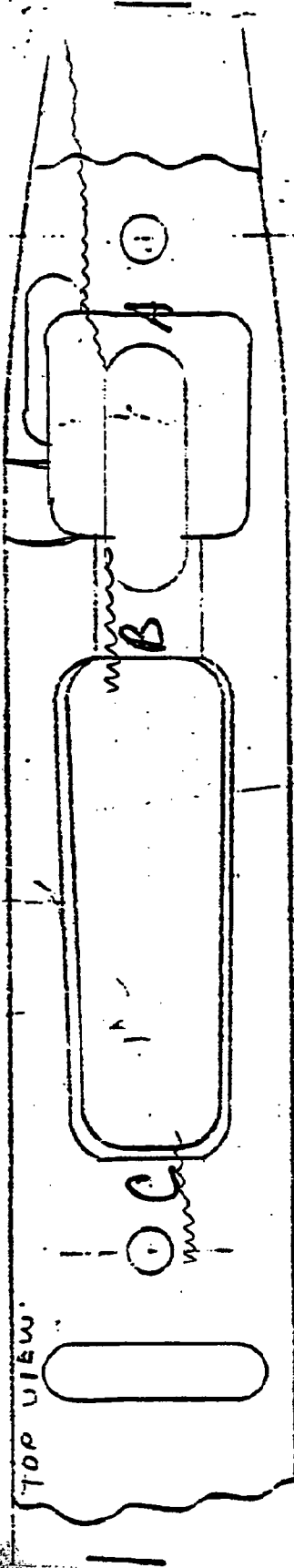
#17 BCA ~ 200 CBS BRASS PIN SHORT

STOCK HAD OLD CRACK

WHEN CUT AT ① & ② STOCK IS
DOWN AT ① APPROX 1030
APR 2, 1974

PRESS LONG STOCK - BRASS PIN

1-29-79



#18 B230, CA 240 LBS

FAILED AT END OF DRILL PIN SCREW

WHEN CUT AT ① & ② STOCK IS OPEN AT

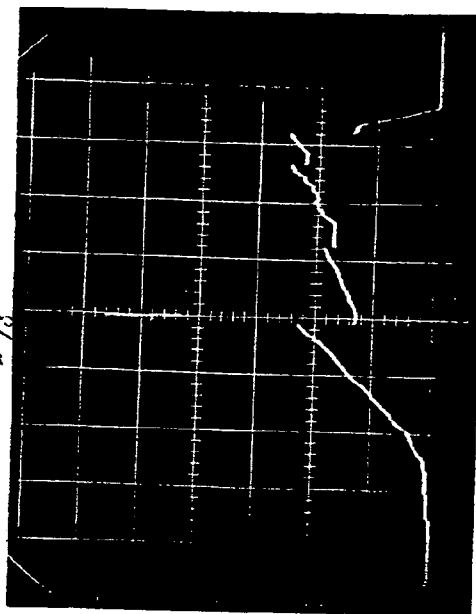
① APPROX 1020

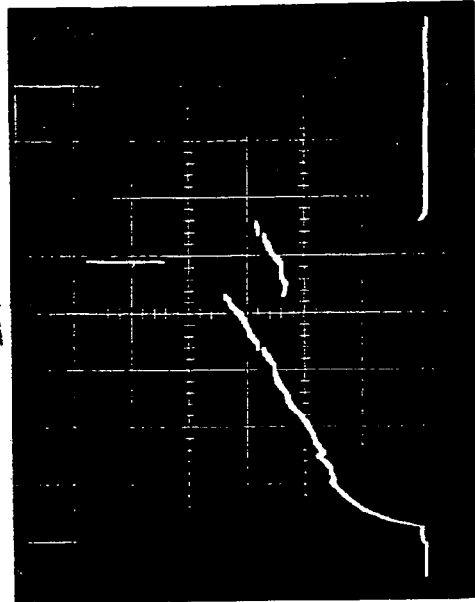
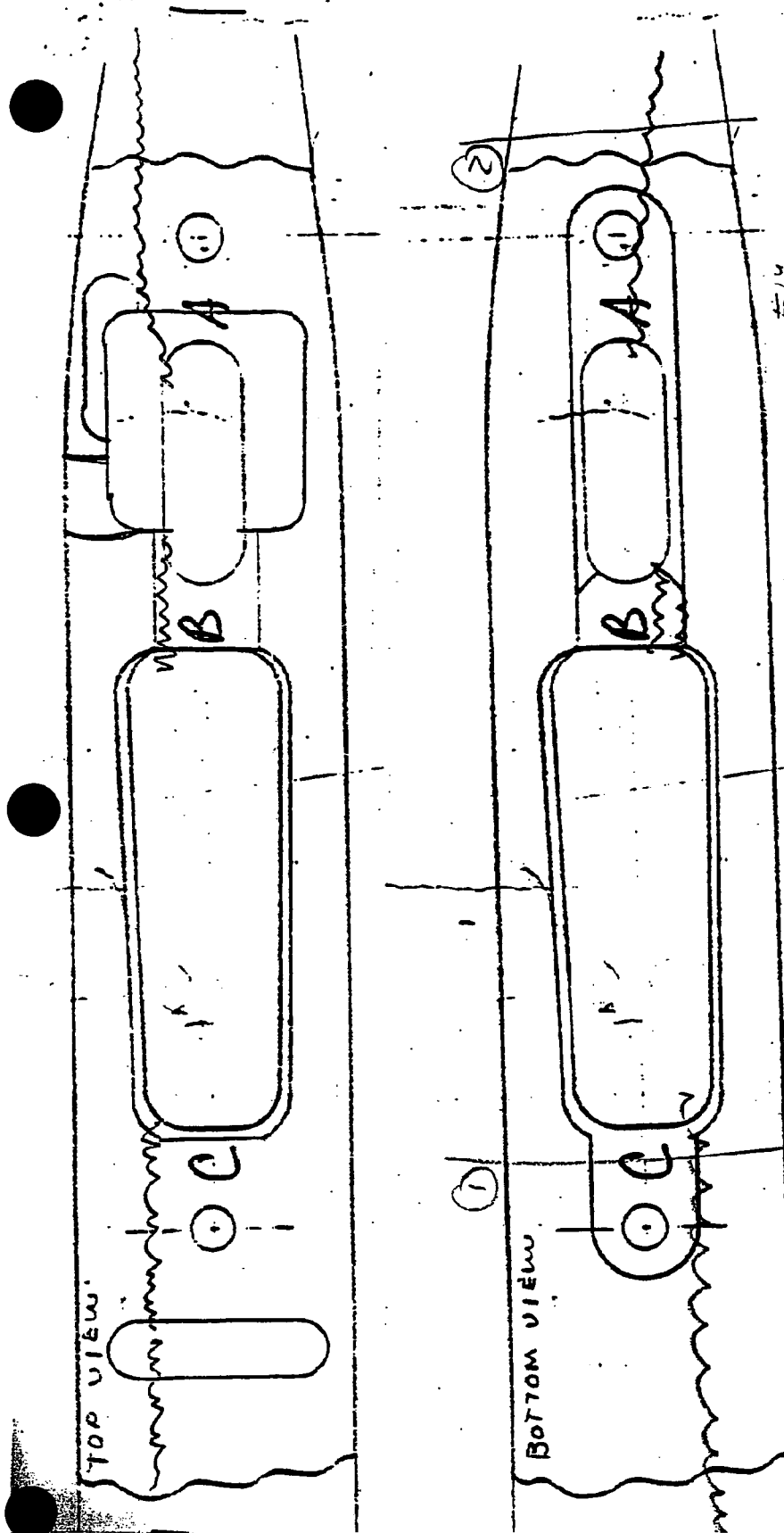
② APPROX 1020 (SEE DRAWING 1974)

PROPS, 1020, STOCK - 00000 PUL

AQC CUT TO BDL @ C → B

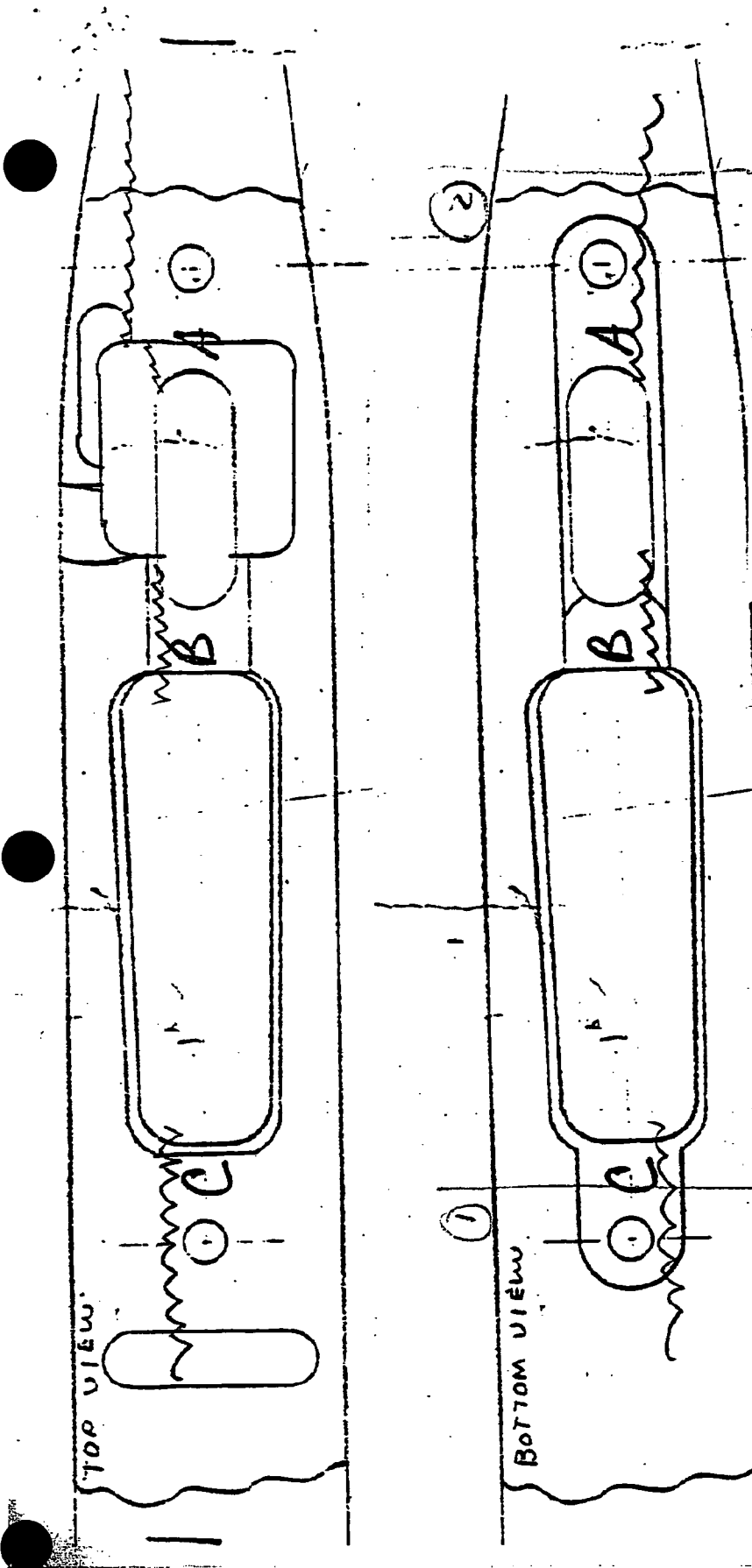
1420-79





W HEN CUT AT ① & ②, ① IS TIGHT.

SCRAPO LONG STOCK - BRASS PIN
BOL. 1-29-79

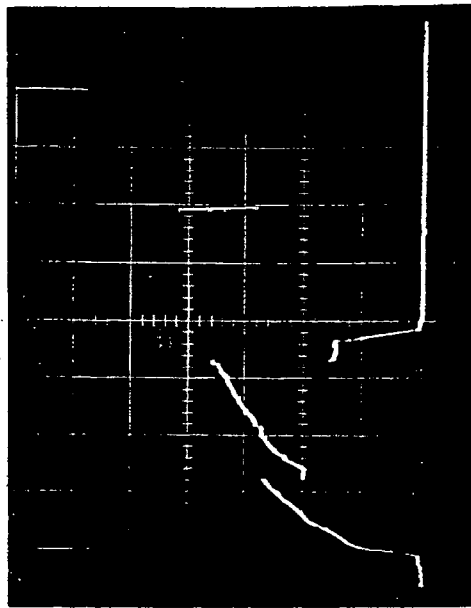


#20 B260, CA 350,

WHEN CUT AT ① & ②, ① IS TIGHT.

1-24-79

SCRAP BDC LONG STOCK



1-24-79

TOP VIEW



BOTTOM VIEW



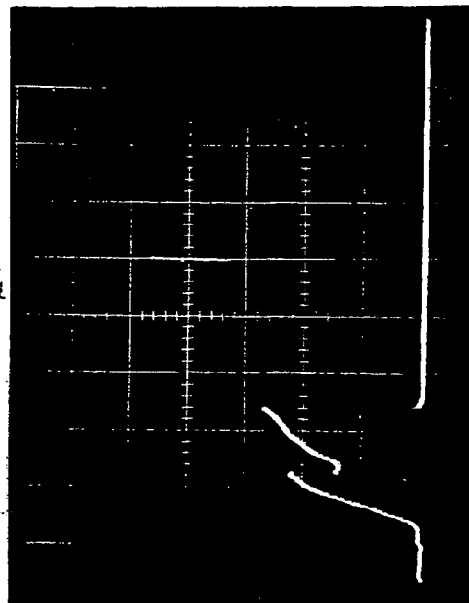
21 B220, AC280C05

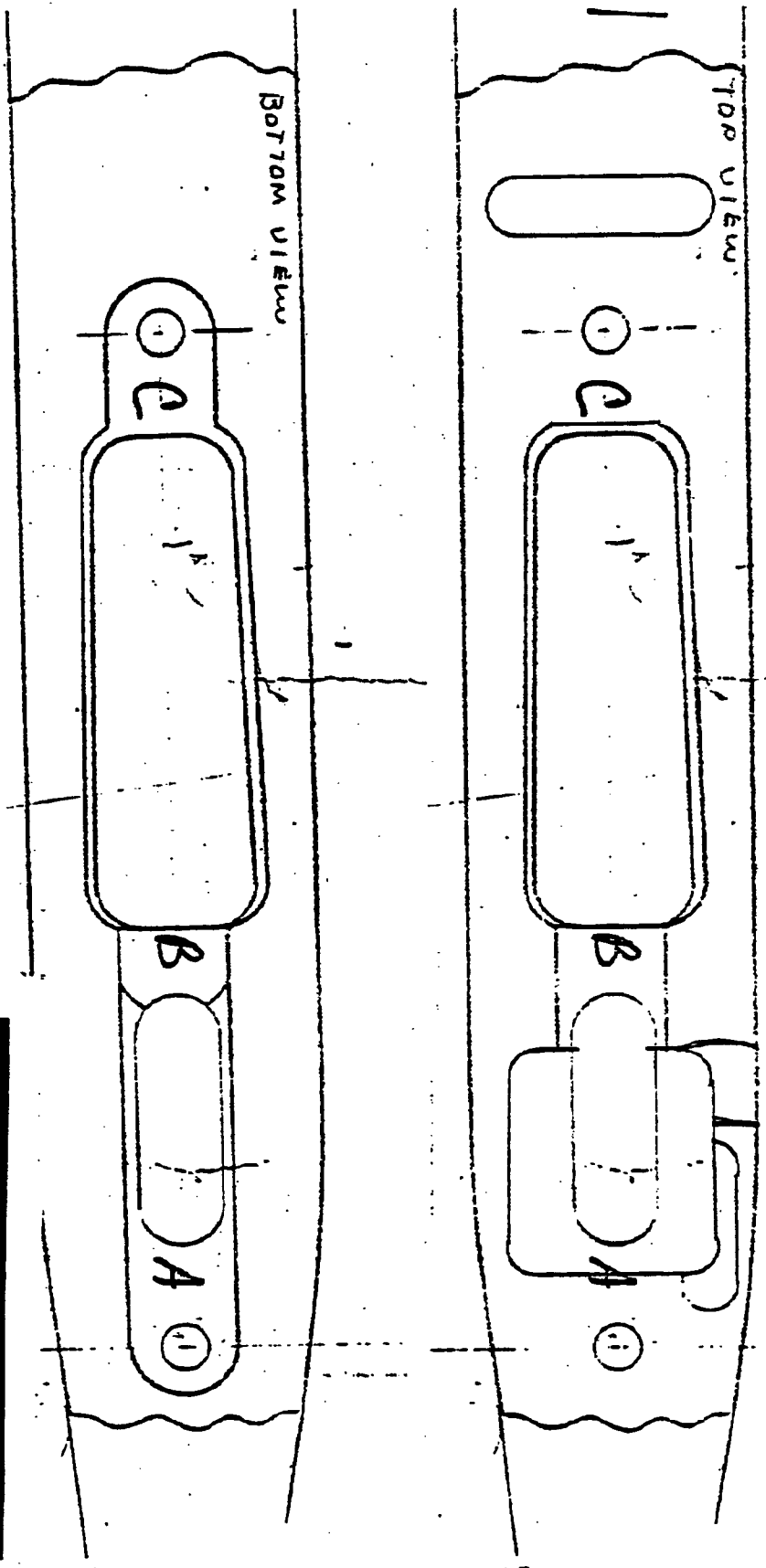
WHEN CUT AT (1) & (2), (1) IS TIGHT.

FAILED AT END OF SCRAM (1974)

SCRAP BDC 4000 STOCK

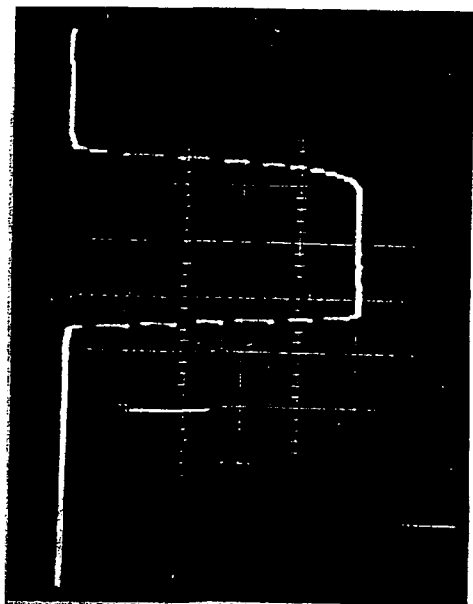
1-29-79



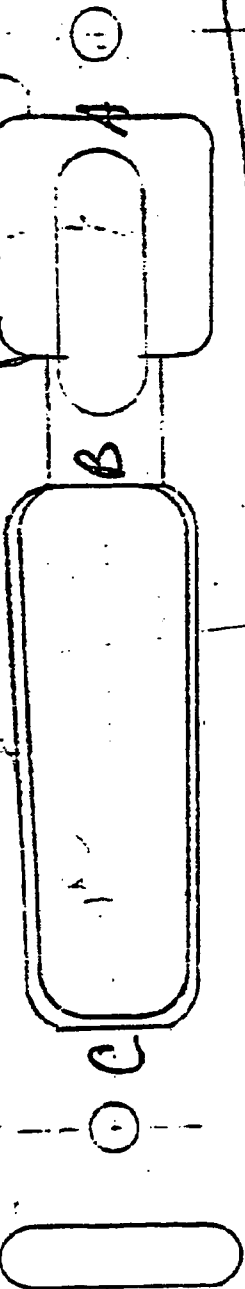


100 view

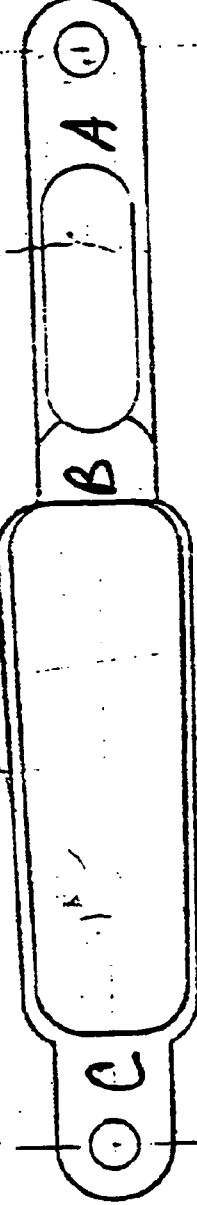
BOTTOM VIEW



TOP VIEW



BOTTOM VIEW



CONFIDENTIAL - SECURITY INFORMATION (1974)