

DATES AND REASONS FOR REVISIONS

NEW OR - 2-16-79 M-4 AROG

Department of Corrections

TO		SPEED		APPROVAL AND DATES	
1.	LOG ONTO PRINTER (START OF SHIFT)				
2.	PUSH GUN TRUCK TO CODER STATION				
3.	CODE GUN'S ON TRUCK				
	3a. LIFT GUN				
	3b. TYPE IN SERIAL NUMBER FROM RECEIVER				
	3c. TYPE IN INDEX NUMBER FROM PRODUCTION TICKETS				
4.	TEAR OFF LABELS				
5.	PLACE IN PROPER GUN POUCHES				
6.	PUSH GUN TRUCK TO HOLDING AREA				
OPERATION DESCRIPTION		PART NO.			
PRINT BOX END LABEL					
PART NAME FINAL ASSEMBLY		COOLANT		SET UP TIME	
TYPE		MACHINE		DEPT. NO. 55	
				OPER. NO. 306	
				PAGE 1 OF 1	

SEQUENCE OF OPERATIONS

OP. No.	OPERATION	DEPT.	OP. No.	OPERATION	DEPT.
303.	Proof test, test and target. - Passed Guns.	85	400R	Strip Defective Barrel and Receiver.	15
303J	Proof test, test and target - Rejected guns.	85	405R	Repair Fire Controls.	15
305.	Inspect for live ammunition.	85	410R	Strip Defective Bolts.	15
306	PRINT BY END LABEL	55			
310.	Assemble Stock Assembly to Action and Final Inspection.	15			
337.	Inspect for live ammunition and oil metal parts. Assemble Packing Material and Pack Pistol.	55			
339R	Re-Pack.	55			
1/20/77 - Retyped and filed with process no. 27554		DATES AND REASONS FOR REVISIONS			
1/20/77 - Added oper. 405R - Joy - 27554					
2-16-79 ADD CP 306 M-HARDY					
MODEL ... XP100		PART NAME Final Pistol Assembly		PAGE 2 OF 2	
		GA. OR CAL.			
		PART NO.			