

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington
QUINTON

PETERS
QUINTON

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

April 3, 1979

TO: J. W. BROOKS
FROM: D. E. BULLIS *B*
SUBJECT: M/ XP-100 REAR ESCUTCHEON

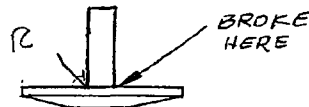
A sample of XP-100 Rear Escutcheons were taken to the Metal Lab and pulled on the Tensile Machine in an effort to find the force required to either break off the round section or pull the threads out. In each instance the round section broke away from the flat bottom where they meet.

Pounds force required to break were as follows:

780
925
680
795
13600
900
850

*New run will have to
be requested then planning*

4-3-74
*what has been done
to get parts to the drawing?
Powder metal to change dies
to produce rods called for.
Phil Johnson feels this should help breakage.*



DEB:js