

OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$
	Blank Material					
15	Mill Lugs				8560	\$ 16.09
	Machine	Cinn. 100	\$ 70,000.00			
	Fixtures		\$ 4,000.00			
	Tools		\$ 4,000.00	\$ 500.00		
	Gaging		\$ 1,000.00			
25	Mazak				8560	\$ 16.09
	Fixtures	New Tombstones/Collets	\$ 60,000.00			
	Gaging		\$4,000			
56	Ream Extractor Rivit Hole				8560	\$ 16.09
	Fixtures		\$ 1,000.00			
57	Coin Anti-Rotation Dimple				8560	\$ 16.09
	Fixtures		\$ 1,000.00			
60	Ream Ejt./Ejt. Retaining Hole				8560	\$ 16.09
	Fixtures		\$ 1,000.00			
65	Ream & C' Sink Extractor				8560	\$ 16.09
	Rivot Hole. Ream Ejt. Cross					
	Pin Hole					
	Fixtures		\$ 1,000.00			

~AUTOFILE