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Est. #4152

July 9, 1980

G.D. Campbell

Bolt Action Carbine

The high spot cost analysis of the proposed Bolt Action Carbine rifle has been revised to include the following changes:

- *Substitute the M/600 Magazine Follower for the M/700 Magazine Follower (\$2.54 cost reduction).
- *Substitute the M/700 Package for the M/600 Package (\$.29 cost reduction).
- *Re-estimate the Walnut and Birch Stock with N/C cut checkering per processes supplied by PE&C (\$1.25 cost reduction for Walnut Stock; \$.62 cost increase for Birch Stock with N/C checkering).

Unit costs for the three options being considered are shown in the attached table. All costs are expressed in 1980 full book dollars. The proposed Bolt Latch mechanism is not included in these costs.

J.C. Hutton, Superintendent Industrial Engineering Section

By: T.R. Andrews

TRA/kc Attached