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July 22, 1980

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M/700 Final Assembly Excess Costs - Dept. 61
(Reference Letter June 18, 1980)

Corrective action has been taken by Process Engineering with the result that the following items can be removed from the list of M/700 assembly costs:

- | | <u>Annual
Costs</u> |
|--|-------------------------|
| 4) Filing leading edges of bolt lugs to eliminate bolt binding.

(The production sample on the bolt body assembly Operation #85, Dept. 60, has been updated to insure proper filing on the bolt lugs prior to final assembly.) | \$ 1,480 |
| 5) Remove and file follower - reassemble to gun.

(Review of the process on the magazine follower revealed that Operation 10, tumbling, was not being done. Production has been instructed to follow the process.) | \$ 3,130 |
| 6) Precompress follower spring with pliers to make fit.

(Operators have been advised by the assembly engineer that this is unnecessary and have been instructed not to do it.) | \$ 1,960 |

In addition to the cost savings noted above, it has been observed that the increased Process Engineering activity in the Assembly Area has had a positive affect on employee attitude and morale.

Industrial Engineering Section
W.J. Newkirk, Supervisor

D.J. Dobrovolsky
By: D.J. Dobrovolsky

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