

PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET
• SEQUENCE OF OPERATIONS •

DATE 12-13-78		COMPUTER 12-13-78		DEPT. NO.	HOURS DESIGN	HOURS BUILD
OPER NO.	OPERATION NAME	MACHINE				
	ADD-USE ALL OPERATIONS FROM PRESENT M/788 FINAL ASSEMBLY PROCESS EXCEPT AS INDICATED BELOW:					
90	ASSEMBLY EXTRACTOR TO BOLT	OMIT THIS OPER. FOR THIS ESTIMATE				
	<u>ADD THE FOLLOWING OPER:</u>					
91	ASSEMBLY EXTRACTOR TO BOLT	ADD-USE TOOLING FROM OPER #19 M.7400/7500 GREEN BOLT ASSEMBLY ESTIMATE				
		ADD-USE ALL BAGING FROM OPER #90 M/788 FINAL ASSEMBLY				
TOTAL						

"Ringless" Extractor

700-XP100

SKD-

MODEL 788

COMPONENT EXTRACTOR (SMALL CALLS)

PART NO. 3395

DATE 12-13-78

COMPUTER 223

SHEET 1 OF 1

[illegible]

RD-6568 1-18-63

"RivGLESS" Extractor
PROCESS ENGINEERING ESTIMATE - TRIAL AND PILOT SHEET

• SEQUENCE OF OPERATIONS •

~~SECRET~~ - C-91837

MODEL 700 - COMPONENT EXTRACTOR - MAGNUM PART NO. 700
DATE 12-13-78 COMPUTER WES SHEET 1 OF 1

[illegible]

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