

M/710 ESTIMATE - REV. 6 - CLASS 2 ESTIMATE						
PART DESCRIPTION	Part #	Proposed Process	Capital Dollars	Operations Dollars	Material \$	Labor \$
Document Envelope Assembly	????	Purchase	N/A	N/A	\$ 1.02	\$ -
Document Envelope	1649	Purchase	N/A	N/A	\$ 0.08	\$ -
Instruction Book	????	Purchase	N/A	N/A	\$ 0.63	\$ -
Product Owners Card	1426	Purchase	N/A	N/A	\$ 0.03	\$ -
Remington Authorized Gunsmith	3413	Purchase	N/A	N/A	\$ 0.07	\$ -
Safety Booklet	3499	Purchase	N/A	N/A	\$ 0.10	\$ -
Remington Museum Flyer	3475	Purchase	N/A	N/A	\$ 0.01	\$ -
Oval Label	3491	Purchase	N/A	N/A	\$ 0.01	\$ -
Carton Assembly	1444	Purchase	N/A	N/A	\$ 2.05	\$ -
Box and Envelope Label (710)	993002	Purchase	N/A	N/A	\$ 0.07	\$ -
Barrel Assembly Complete	????	Assemble	\$ 1,200	\$ 750	\$ 36.28	\$ 15.46
Barrel Assembly	????	Assemble & Machine	\$ 16,086	\$ 2,000	\$ 18.00	\$ 8.42
Barrel	305315	Machine	\$ 473,000	\$ 86,450	\$ 3.35	\$ 6.91
Receiver	300340	Purchase	\$ 13,750	\$ 2,200	\$ 14.65	\$ 0.13
Receiver Insert Assembly Complete	????	Assemble	\$ 8,000	\$ 600	\$ 3.08	\$ 2.14
Receiver Insert Assembly	????	Ultrasonic Weld	\$ 2,000	\$ 500	\$ 0.66	\$ 0.00
Receiver Insert	300327	Purchase	\$ 60,250	\$ -	\$ 0.62	\$ -
Threaded Insert	300347	Purchase	\$ -	\$ -	\$ 0.04	\$ -
Side Plate	300333	Purchase & Color	\$ 9,300	\$ 500	\$ 0.09	\$ 0.00
Side Plate Pin (2)	300328	Purchase & Color	\$ -	\$ 790	\$ 0.12	\$ 0.00
Sear Safety Cam	15666	AU M/700	N/A	N/A	\$ 0.26	\$ 0.16
Pivot Pin (3)	300351	Purchase & Heat T.	\$ -	\$ 290	\$ 0.18	\$ 0.06
Sear Spring	17047	AU M/700	N/A	N/A	\$ 0.02	\$ -
Trigger	15280	AU M/700	N/A	N/A	\$ 0.01	\$ 0.38
Trigger Connector	19461	AU M/700	N/A	N/A	\$ 1.03	\$ 0.13

~AUTODATE