

EXHIBIT II

Component	Part Number	Machine			Finish			Heat Treat			Misc			Total			Composite Total	
		Std. Labor	Dir. Exp.	Labor Var & Var	Std. Labor	Dir. Exp.	Labor Var & Var	Std. Labor	Dir. Exp.	Labor Var & Var	Std. Labor	Dir. Exp.	Labor Var & Var	Std. Mat'l	Dir. Exp.	Labor Var & Var		
Upset & Drilled Blank	19991	\$.33	\$.18	\$.30	\$.05	\$.03	\$.10	\$.03	\$.01					\$ 1.64	\$.41	\$.22	\$.40	\$ 2.67
G.F.M. Blank	27829	.40	.33	.78										.40	.33	.78		1.51
Barrel	26287	.22	.08	.38	.21	.07	.21				.04	.01		.47	.16	.59		1.22
Barrel Assy	33451	.25	.09	.10	.22	.06	.60				.38	.13	.07	2.34	.85	.28	.77	4.24
Bolt Body	20201	.11	.03	.18	.01									.20	.12	.03	.18	.53
Bolt Head	28665	.48	.14	.49										.22	.48	.14	.49	1.33
Bolt Body Assy	28696	.44	.13	1.15	.09	.03	.02	.08	.01	.09	.08	.02	.02		.69	.19	1.28	2.16
Receiver	91022	1.74	.56	2.49	.77	.25	.14	.09	.01	.06	.13	.04	.09	1.84	2.73	.86	2.78	8.21
Stock	33205	1.32	.73	3.42	4.76	4.81	2.98				.94	.76	.45	14.15	7.02	6.30	6.85	34.32