

xc: H.K. Boyle  
J.C. Hutton  
J.P. Linde

*File*  
*XP-100*

April 1, 1981

R.L. Hall

XP-100 Stock Die Alteration  
Versus Eb Machine "Mill Bbl. Form" Break-Even Point

The cost to alter the die is \$22,000; the labor and direct expense cost of Operation #95 "Mill Barrel Form" on the Eb's is \$84.409/C; therefore, the break-even point is at 26,063 stocks. At our annual production of 3,600 XP100's, the break-even point would occur in 7.2 years.

Industrial Engineering Section  
R.W. Farrington, Jr., Supervisor

*R.W. Farrington Jr.*

By: A.F. Kozakowski, Jr.

*AF Kozakowski Jr.*

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