

OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead
1	Issue from crib				9132		
10	Pick Chamber For Rings				8158	\$ 19.30	337.90%
20	Press Receiver onto barrel	Denison Press	\$ 6,650	\$ 500	8158	\$ 19.30	337.90%
		Fixture Design	\$ 2,000				
		Fixture Build	\$ 5,936				
50	Inspect Runout & Straighten			\$ 500	8158	\$ 19.30	337.90%
60	Rollmark	Fixture Design	\$ 500	\$ 500	8158	\$ 19.30	337.90%
		Fixture Build	\$ 1,000				
70	Angularity Straighten Muzzle			\$ 500	8158	\$ 19.30	337.90%
90	Wipe Bore & Inspect				8158	\$ 19.30	337.90%
100	Hand Spin Polish - 180 Grit				8158	\$ 19.30	337.90%
110	Insert Screws into holes & Blast				8178	\$ 19.74	606.30%
120	Black Oxide Color				8178	\$ 19.74	606.30%

-AUTOFILE

Subject to Protective Order - Williams v. Remington

BARBER 5.30.06R0007857

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