

190	Grind Breech O.D.	Cylindrical Grinder	\$ 50,000	\$ 500	8158	\$ 19.30	337.90%
		Tooling		\$ 15,000			
		Gaging		\$ 500			
200	Drill & Tap, Mill Slot	Vertical CNC	\$ 70,000		8158	\$ 19.30	337.90%
		Tooling		\$ 15,000			
		Gaging	\$ 1,500				
210	Alkaline Clean				8157	\$ 19.45	245.20%
220	Induction Harden Barrel Locking Lugs		\$ 4,000		8157	\$ 19.45	245.20%
230	Angularity Straighten				8157	\$ 19.45	245.20%
	Totals		\$ 473,000	\$ 86,450			

~AUTOFILE