

OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead
1	Issue From Crib				9132		
10	Demagnetize Metal Components				8768	\$ 20.07	154.50%
20	Assemble - Stage 1	Fixturing	\$ 1,500.00		8768	\$ 20.07	154.50%
30	Assemble - Stage 2	Fixturing	\$ 1,500.00		8768	\$ 20.07	154.50%
40	Adjust on Comparator	Fixturing	\$ 5,000.00	\$ 100.00	8768	\$ 20.07	154.50%
60	Function Check Complete				8768	\$ 20.07	154.50%
70	Stamp Identification Deliver to Crib			\$ 500.00	8768	\$ 20.07	154.50%
	Totals		\$ 8,000.00	\$ 600.00			

~AUTOFIELD