LIMITED DISTRIBUTION

# MONTHLY PROGRESS REPORT

### XSG/XPG Shotgun

Two XSG 3" magnums have been endurance tested to 3,000 rounds. No major breakage has occurred.

Eight new XSG's are being assembled. Testing will begin the last week in July. Twenty-five more are being fabricated.

Two new gas system designs are being worked on. The forward venting gas system has now been tested with 3" magnums down to the skeet load with no adjustments.

Two skeet guns (XSG) have been assembled and are now in the Test Lab. These guns are for Marketing use and Field evaluation.

# M/7400 - 7600 Autoloading and Pump Rifle

Research continues to work with Production on a daily basis to decrease the gallery rejects. Production is now producing 270 caliber.

Three new calibers are being developed:

- Orifice sizes have been determined for the 25-06 and the 7mm-08
- 223 caliber bolts are in the Model Shop

Drawing work for the five shot box is complete; ten shot box will follow.

#### M/7400 Carbines

Sample guns are now being prepared for Marketing. Guns will be ready by mid August 1981.

## M/4 Limited Edition

New Cut receivers will be complete the week of the 27th. Stock and fore-ends will be available by August 1, 1981.

#### M/700 Fire Control

Five guns with the new fire control which blocks the trigger are being endurance tested.

#### M/7 Bolt Action

Second model to be complete in September.