REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remineton. **OPORD**

DETERS

c: G.E.Meyer - EDL - Wilm. J.P.Roedersheimer -EDL-Wilm. F.E.Bradley EDL - Wilm. J.P.Glas - Bridgeport C.B.Workman

J.P.Linde B.C.Prosser

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"_

Ilion, New York August 21, 1981

R. H. COLLINS

E D L Wilmington

BOLT ACTION CARBINE MASTER STOCK & COPY LATHE FORMER

EDL/Wilmington Shop is requested to machine a master stock and a copy lathe former for a Bolt Action Carbine stock from a three dimensional computer model.

Data for the computer model will be developed by Computervision at their Bedford, MA facility. The computer model data base will be made available to EDL on magnetic-tape. EDL is to perform the following work:

- Develop a computer model of the master stock and copy lathe former.
- Develop tool paths and N/C tapes for machining the same.
- Machine the master stock and copy lathe former.

All material and fixturing needed for fabrication are to be furnished by Remington. The required cutting tools can also be provided if necessary.

It is desired that the requested work be completed approximately November 15th.

Computervision data base is scheduled to be proved out September 17th. However, working data is to be available prior to this date. At present the exact data is unknown.

I suggest that Jim Roedersheimer plan to attend data base prove-out.

Please initiate an Engineering Department request for funds so that required charge numbers can be processed.

Should you have any questions, please contact B.C. Prosser.

Firearms Research Division

R'. L. Sassone, Supervisor Project Control & Admin. Services