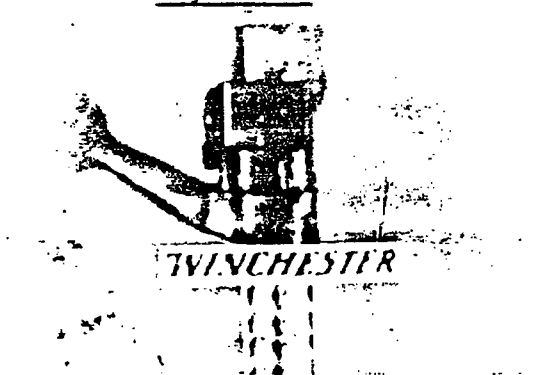


IX.

An investigation of the bolt revealed two probable causes:

- 1) The bolt handle was brazed on .038" out of position. This causes the breech bolt sleeve lock to line up with the notch in the bolt handle in the wrong position, allowing the bolt to not fully cock. (Fig. No. 8)

Fig. No. 8



- 2) The slot in the breech bolt sleeve is .010" oversized. This allows the firing pin head to be sloppy in the slot. This added to the cocking problem. (Fig. No. 9)

Fig. No. 9

