

861064

BOAT ACTION CARBINE

OPER #	COMPONENT AND OPERATION	PIST. MAT. NUC.	TRAINING DESIGN OPER. HRS	TRAINING BUILD. OPER. HRS	TRAINING DESIGN CAP. HRS	TRAINING BUILD. CAP. HRS	TOOL DESIGN OPER. HRS	TOOL BUILD. OPER. HRS	REPAIR DESIGN CAP. HRS	REPAIR BUILD. CAP. HRS	STOCK PROMISES CAP. HRS
1	STOCK	100	80	80							
5	BARREL ASSEMBLY BLANK	100	80	80							
10	JOINT & PLATE TO THICKNESS	100	80	80							
20	SAN AND BUSH, LEND ON TOOL	100	80	80							
30	SHAPL TOP & BOTTOM	100	80	80							
40	SHARP BASSOON DRILL PIST. HRS	100	80	80							
50	INSTR. TOP OF STOCK	100	80	80							
60	PROFILE OUTSIDE CONTOUR	100	80	80							
70	INSTR. BENT END	100	80	80							
80	SAND OUTSIDE PROFILE	100	80	80							
90	MC BOAT STOCK EXTENSIVE	100	80	80							
100	DRILL FOR GRIP CAP. & MOUNTING	100	80	80							
110	ASSEMBLE GRIP CAP	100	80	80							
120	MACHINE & HAND SHOD	100	80	80							
130	N.C. CHECKER	100	80	80							
140	BARREL ASSY	100	80	80							
150	ROLL MARK	100	80	80							
160	BARREL	100	80	80							
170	ALL OPERATIONS	100	80	80							
180	RECEIVER	100	80	80							
190	SPOT DRILL, ETC.	100	80	80							
200	MILL TANG OPER. HRS (BARGE CARRIED FORWARD)	100	80	80							

STOCKS - OPERATIONS

... and the ...

OPER #	COMPONENT AND OPERATION	PILOT MFG OPER A	TOOLING DIVISION OPER RES	TOOLING BUILD OPER RES	TOOLING DESIGN CAP RES	TOOLING BUILD CAP RES
11	(BALANCE BROUGHT FORWARD)	9500	11716	11716	12469	4900
12						
13	MILL ARKAL ON TANG.	400	LS		110	530
14						
15	76 HISC. MILLING.	400	S			
16						
17	78 MILL SAFETY CLEARANCE	400	P		110	530
18						
19	113 DRILL SCREW HOLES	400				
20						
21	114A TAP SCREW HOLES	400				
22						
23	113 DRILL & TAP & GUNDRY HOLE	400			90	970
24						
25	160 BULKWORK	400	20	95		
26						
27	167 SNAP "S" AND "F"	400			30	90
28						
29	BOLT HEAD ASSY	400				
30	- ALL OPERATIONS					
31						
32	BOLT ASSY	400				
33	- ALL OPERATIONS					
34						
35	FRONT SIGHT RAMP	800	70			
36	OPER'S 10 TURN UP					
37						
38	FRONT SIGHT BLANK					
39	PURCHASE BLANK					
40						
41	FRONT SIGHT RAMP SCREW					
42	PURCHASE PARTS INSPECTION					
43						
44	MAGAZINE FOLLOWER	400	37	30	40	120
45	REL. TURN DEAR #40					
46						
47	REAR GUARD SCREW					
48	ELECTRICAL INSPECTION	11400	6		12100	6040
49	(BALANCE BROUGHT FORWARD)		11858		1644	6040
50						

10/18/1977

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