

Title: BOLT ACTION CARBINE
 Date: 10 / 23 / 81
 Estimated by: L.B. BOSQUET

ESTIMATE

hd
 G. CAMPBELL
 T.C. DOUGLAS

GE FLETCHER
 E. BURDICK
 CO. PAROTÉ
 J.P. LINDE
 S. BRYANT
 J. SWEENEY

J.C. HUTTON
 L.B. BOSQUET
 G.I. HILL
 W.W. COOK
 R.G. JOHNSON
 R.L. HALL
 H.K. BOYLE

ALL FIGURES IN \$		CAP #	OPER #
1	DEVELOPMENT		
	Investigation		
	Design		
	Model Making		
	Design testing		
	Models, for test		
	Development - Powder Metal		
	Development - Molds		
	Thru-Folders, C of O, etc.		
2	PRODUCT ENGINEERING		
	Process eng. & trial run		
	Pilot lot testing		
3	TOOLING		
	Design	52100-	43100-
	Fixtures & Gages	240000-	40000-
	Molds	9000-	
	Perishable tools		12700-
	Tool revisions		12200-
	Vendors tooling	6900-	66500-
4	SPECIAL MACHINES		
	Construction		
	Design		
	Tooling		
	Perishable tooling		
	Operations		
5	REMINGTON MACHINES		
	Construction	13800-	
	Design	4600-	
	Tooling		
	Perishable tooling		
	Operations		
6	STANDARD MACHINES & EQTP.	194900-	
7	PRODUCTION AIDS		
	Construction		
	Operations		
8	PILOT OPERATIONS		
	Machine alterations		72200-
	Pilot lot mfg.		21600-
	Machine rearrangement		
	Comp. obsolescence		
	Provision for advancing		
	wages & material costs		
	-- R&D		
	-- Plant	52700-	27100-
	TOTAL	573000-	296000-
	GRAND TOTAL	869000-	