

cc: H.K. Boyle
J.C. Hutton
J.P. Linde

Est. #4348

~~S. J. Will~~ ~~H. L. Wilke~~
27 ~~10/1~~
We need totals for 7400 - 7600 - m/4 & m/6
m/870 & m/1100

TO: JPL

October 28, 1981

See Scram

L.G. Wilke

M/700 Pack: Wipe Gun Clean

A proposal has been made to wipe clean one side of the M/700 gun after its placement in the packaging box. Reduction of fingerprints, oily film, and dirt buildup would be accomplished by wiping steel components with a lightly oiled rag, followed by wiping wood components with a cleaner-polish cloth. These additional cleaning elements should enhance the initial appearance of our guns as the customer opens the packaging box.

Estimated labor and supply costs have been determined for additional cleaning elements. More specifically, labor costs of \$4.898/c and supply costs of \$.148/c are incurred for cleaning M/700 guns.

Industrial Relations has been added to the above economic hi-spots and results in a \$3,570 annual cost increase for additional cleaning elements on the M/700 product line.

Industrial Engineering Section
R.W. Farrington, Jr., Supervisor

RW Farrington Jr.
D. Guy Scram
By: D.G. Scram

MODEL	DGS/kc	QTY.	#/c	TOTAL #
M/870		177,135	6.463	11,450
M/1100		129,625	6.463	8380
7400		69,905	6.463	4520
4		32,950	6.463	2130
7600		33,030	6.463	2130
6		13,635	6.463	880
TOTAL				\$29,490