

ROGERS ARMS & MACHINE CO., INC.

1426 UTE AVENUE / BOX 2344 / GRAND JUNCTION, COLO. 81501 / (303) 245-3729

October 29, 1981

Mr. Wayne Leek
1530 So. Abrago Drive
Green Valley, Arizona 85614

Dear Mr. Leek;

As a follow up to your recent telecon with Mr. Herbert Codner, re - manufacture of quality trigger assemblies for silhouette and bench rest rifles, I am enclosing a copy of our present plant facilities list. Since 1948 I have made a few triggers for my own use, but until recently have not seriously considered producing them on a commercial basis. To date the prospect of extensive product liability obligations has prompted me to keep such developments on the back burner, so to speak. The present apparent demand for quality products has prompted further consideration of the possibility of producing not only triggers, but perhaps precision iron sights and possibly a quality drop block single shot action as well. I would most certainly welcome any suggestions you may feel you can offer, and will be most happy to discuss with you, by telephone, any such possibilities. In addition to the facilities listed, there is a local Investment Casting Foundry with whom I work closely and who do excellent work in Alloy Steel, Tool Steel, Bronze and Aluminum.

I am looking forward to further discussion with you.

Very Truly Yours

Rogers S. White
Rogers S. White
President/Owner

RSW/ch
1 encl.

P.S. It may be that I might be able to travel to the Phoenix area some time during the coming winter months. Will let you know if I am able to do so. RSW

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Rogers S. White.....Owner.....President

Member: Society Manufacturing Engineers, Associate AIME

Life member NRA. (1997)

1936 Apprentice Machinist, 1940 - 1948 Journeyman Machinist and Tool Maker, 1948 - 1969 Manufacturing Engineer, 1969 to date Owner and President, Rogers Arms & Machine Co., Inc.

Manufacturing Experience:

Portable Drill Equipment for Geophysical Exploration, Oil & Water Well, Electronic Logging Equipment, Down Hole Tools for Density & Bore Hole diameter measurement. Geo-Mechanical Instruments for Rock Stress measurement and evaluation. Naval Ordnance, (Submarine and Destroyer Torpedos) Small Arms, Super accurate Target Rifles and equipment. Design and manufacture Equipment for specialized manufacturing operations, for own business as well as for other firms.

FACILITIES

Shop and Office Space:

Shop: 3200 Square Feet.
Office: 800 Square Feet.

Machining:

Turning; to 20 inch diameter
Milling; vertical and horizontal
Grinding; cylindrical, surface, tool & cutter
Jig Boring; P & W No. 1½ 12Y x 18X

Heat Treating:

Electric and Gas Furnaces

Inspection:

Surface Plate, Bench Centers, Metric and English Gage Clocks, Height Gages and Comparators

PLANT EQUIPMENT

ROGERS ARMS & MACHINE CO., INC.

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ENGINE LATHES: 1 ea.-Monarch 16 x 54
2 ea.-Pratt & Whitney 12 x 30 Model B
1 ea.-Pratt & Whitney 13 x 30 Model C
1 ea.-Monarch 10 x 20 Model E

BENCH LATHES: 1 ea.-Hardinge 9 x 18 Model DV9
1 ea.-Lorch Optical Lathe with attachments

TURRET AND
CHUCKING LATHES: 1 ea.-No. 5 Gisholt
1 ea.-No. 2 Bardons & Oliver
1 ea.-Hardinge HCT w/threading
1 ea.-Hardinge Model DSM

MILLING MACHINES
& SHAPERS: 1 ea.-Brown & Sharpe No. 2 Horizontal, Universal
1 ea.-Cincinnati No. 3 Horizontal, Plain
1 ea.-Lagun Vertical
1 ea.-Bridgeport Vertical
1 ea.-Hardinge Horizontal Universal
1 ea.-6" Pratt & Whitney Vertical Shaper with
built in 19" dia. rotary table
1 ea.-28" Cincinnati Shaper

JIG BORING: 1 ea.-Pratt & Whitney No. 1½ with digital
readout. Metric & English

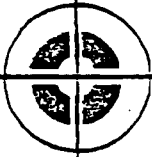
GRINDING: 1 ea.-Crystal Lake 8 x 11 Universal
Cylindrical Grinder
1 ea.-Taft-Pierce 5 x 10 Surface Grinder *

1 ea.-Norton Universal Cutter Grinder
1 ea.-K.O. Lee Tool & Cutter Grinder
1 ea.-Sunnen Hone

DRILLING: Miscellaneous single and multiple
Spindle Drill Presses

GEAR CUTTING: 1 ea.-Fellows No. 61A Gear Shaper 18"
diameter x 5" face capacity to
3/4 diametral pitch spur gears
1 ea.-Brown & Sharpe Automatic Spurr &
Bevel Gear Cutting Machine. Capacity,
18" diameter x 7.0" face to 4 diametral

MISCELLANEOUS
EQUIPMENT: Rotary Tables with dividing attachments to
20" diameter; 14" x 20" capacity cut off
saw, 18" vertical contour band saw, AC-DC,
TIG welding, Oxy-Acetylene welding & cutting



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METROLOGY:

Micrometers - Etalon: English - 0.0" through 12.0"
Metric - 0 through 100 mm
Gauge blocks: English - 81 pc. DOALL Ser. #81-R A+
Metric - 46 pc. Fritz Werner
Ser. #19

Hite-Icator -
Brown & Sharpe: .200" to 12.200" - Ser. #5851

Optical Parallels: DOALL
Optical Flat: 5" Quartz.
Helium Light Source: DOALL
Optical Comparator: 14" Sherr-TUMICO
Sheffield Electric

Gauge: Model 510E, Ser. #2841RS
Standard Air Gauge: Model #240H

Surface Plates: 48 x 72 - Insp. Grade, Granite
24 x 36 - Laboratory Grade, Granite
18 x 24 - Shop Grade, Granite

Vernier Calipers: to 24.0"

End Measures: to 12.0", Pratt & Whitney

Bench Center -
Sunstrand: 36" C. to center

Hardness Tester: Rockwell Type

LABORATORY:

Balances - OHAUS: Grams & Grains

Hygrometer: Wet & Dry Bulb

Microscopes: A-O - Stereo microscope 60x
Swift - Stereo microscope 10x-20x
Swift - Stereo microscope 10x

Power Supply: 25 & 75 volt D.C. & H.-P. 6282-A

Oscilliscope:

Ovens: Process, Electric Heat, to 600° F

Strain Indicators: 4 ea. - Vishay #P-350-A

Strain Gauge

Installation Tester: 1 ea. - Vishay Model 1300

Volt OHM Meter: Fluke 8810-A

Thermo Couple Readers: Fluke 2176-A & Omega 2160-A