3. Lift bolt handle up and pull bolt fully back to remove cartridge from chamber.





IMPORTANT — Always visually check and know for sure that your gun is not loaded, by looking directly into the chamber and magazine with the action open and bolt fully to the rear.

TO REMOVE THE BOLT --- 1. Cock the firing pin by raising and lowering the bolt handle. Place the safety in the "intermediate" position. Again, raise bolt handle and draw the boit fully to the rear.

- 2. Depress the bolt stop located at the left rear of the receiver and remove the bolt.
- 3. To remove the firing pin assembly from the breech bolt, the firing pin must be cocked and the safety in the "intermediate" position. Then, compress the small breech boit sleeve lock and turn the rear breech bolt sleeve to the left. Assemble in reverse order.

CARE AND CLEANING - Remember rust is neglect. Protect your rifle with good gun care products. A light coat of good gun oil on metal surfaces will prevent rust. To clean the inside of the barrel, remove the bolt and invert the gun to prevent the bore cleaner from running into the action.

Visually check the chamber making sure it is not loaded. Use a cleaning rod with a brass brush soaked in nitro solvent, work it through the entire length of the bore several times. Follow this by dry patch until the bore is thoroughly cleaned. Then with a patch moistened with gun oil apply a light protective film to the bore. Periodically, dirt and fouling should be removed from inside of the receiver and action parts. This should be done with a suitable brush with nitro solvent followed by a thorough wiping and a light oiling. Do not store your gun in a case, a fabric lining will absorb the protective coating of oil and permit rusting.

## TEN COMMANDMENTS OF FIREARMS SAFETY

A good hunter is a safe hunter. He knows there is no place for horseplay in hunting. He learns and obeys the commandments of firearms safety and insists that his companions know and follow them, too.

Every hunter - whether novice or experienced outdoorsman - should review these commandments before each hunting season to be sure that his gun handling, both at home and in the field, sets a good example

- Treat every gun with the respect due a loaded gun.
- Be sure of your target before you pull the trigger.
- Always be sure that the barrel and action are clear of obstruction.
- Never point your gun at anything you do not want to shoot.
- Never leave your gun unattended unless you unload it first.
- Avoid alcoholic beverages both before and during shooting.
- Never carry a loaded gun when you climb a tree, cross a fence or go through areas where you are apt to slip or trip.
- Never shoot at a hard, flat surface or the surface of water. Make sure you have a safe backstop.
- Carry only empty guns, taken down or with the action open, into your camp, car or home.
- 10. Store guns and ammunition separately, beyond the reach of children.



WARNING It is recommended that SHOOTING GLASSES be worn at all times, and that EAR PROTECTION be utilized where practical.