

7. **WHENEVER YOU HAND YOUR RIFLE TO ANOTHER PERSON** always open the bolt. Whenever you accept a gun from another person, open the bolt if it isn't open, and inspect the chamber and magazine to be sure all live rounds are cleared.

8. **BE SURE OF YOUR BACKSTOP.** Know the range of your rifle and be certain there is no chance of damage or accident. Never shoot at water or hard objects.

9. **FOR EYE AND EAR PROTECTION** we recommend that you always wear shooting glasses and hearing protection when shooting.

10. **AMMUNITION** — Your rifle must be loaded only with cartridges of the correct caliber, as inscribed on the side of the barrel. The barrel and action of this rifle have been made with large safety margins over the pressures developed by established commercial loads. Nevertheless, Browning can assume no responsibility for incidents which occur through use of cartridges of non-standard dimension or those developing pressures in excess of SAAMI (Sporting Arms and Ammunition Manufacturers' Institute) established standards.

## ASSEMBLY

1. Clean the anti-rust compound from the barrel, the receiver, and the bolt with a clean rag and light gun oil such as Browning Gun Oil or Browning Liquid Gunsmith.

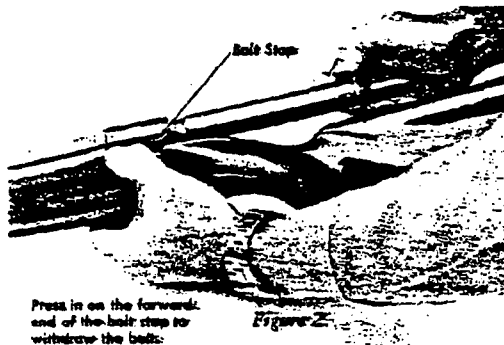
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2. In order to insert the bolt the thumb safety must be pushed forward **OFF SAFE**. Align the forward end of the bolt in the rear opening of the receiver. Push the bolt completely forward and rotate the handle down to lock it. It is not necessary to depress the bolt stop to insert the bolt. Return the thumb safety to the **"ON SAFE"** position.

The rifle is now completely assembled and the bolt may be operated normally.

## TO REMOVE THE BOLT

Verify that there are no cartridges in the chamber or in the magazine. Press in on the forward end of the bolt stop and draw the bolt to the rear completely removing it from the rifle. The bolt stop is the horizontal bar on the left side of the receiver. (See Figure 2.)



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