

DISASSEMBLY

1. Check to ensure that chamber and magazine are clear of ammunition.
2. To remove bolt: Open bolt and pull to the rear while at the same time pivoting open the bolt stop (located on the left side of the receiver). Remove bolt from gun.
3. To remove firing pin assembly from bolt: With bolt closed in the receiver and firing pin cocked, insert a small pin (or suitable nail) into the hole (see Fig. 1-A) which is visible on the bottom of the cocking piece. Remove bolt from the action.
Unscrew firing pin assembly and remove from bolt. (Caution: Do not remove the restraining pin until firing pin assembly is reassembled into bolt and bolt closed in the action.) Further disassembly of the firing pin assembly is not recommended.*
4. To remove stock: Open floor plate. Remove the three screws. Remove trigger guard and floorplate hinge assembly. Remove magazine box. Lift barrel/action assembly from stock.
5. In the event that further disassembly is required, do not disturb the trigger adjustment screw (engagement) (Part #D22) or the trigger adjustment screws (over travel) (Parts #D45 and #D44).

* WARNING

The firing pin assembly is intended to be a permanent assembly and is not designed to be disassembled. The parts are under great spring pressure and if disassembled could fly apart with sufficient force to cause injury. In any event, special tools are required to correctly reassemble this part.

REASSEMBLY

1. To replace bolt: Place safety in its off position. With bolt handle in an upward position and bolt head away from you, align the extractor with the

right hand locking lug. Align the locking lugs with the channels in each side of the rear of the receiver and partially insert. Pivot open the bolt stop. Push bolt fully forward. Release bolt stop.

2. To reassemble firing pin assembly into bolt: Screw firing pin assembly fully into bolt. Replace bolt in action, taking care to align the flat on the bottom of the cocking piece with the cocking piece channel in the tang. Close bolt. Remove restraining pin.
3. To replace stock: Place barrel/action assembly back into stock. Replace magazine box. Replace trigger guard and loosely install screws. Install floorplate hinge assembly and firmly tighten screw (this screw is angled and draws the action and barrel back into the bedding surfaces of the stock). Tighten the two trigger guard screws, snugly.

CARE AND CLEANING

The mechanism should be lubricated with light machine oil or gun oil. Do not oil too heavily. As a rust prevention measure, all surfaces, including the bore of the barrel, should be wiped with oil after use. Do not flood the bore with oil.

A comprehensive field-cleaning is not required more than once a season or unless obviously necessary. The purpose of such cleaning is only to remove powder residue from internal components or as a rust prevention procedure in the event that the gun has been soaked or submerged in water.

SERVICE POLICY

Before shipment every Ruger firearm is carefully inspected and test-fired in order to prove that it is in perfect condition and conforms fully to our specifications and standards. If there is any question with regard to the performance of the rifle, please write to our Service Department, fully describing all circumstances and conditions involved.

If you should return your rifle for repair or order parts, please comply with the following suggestions for prompt service:

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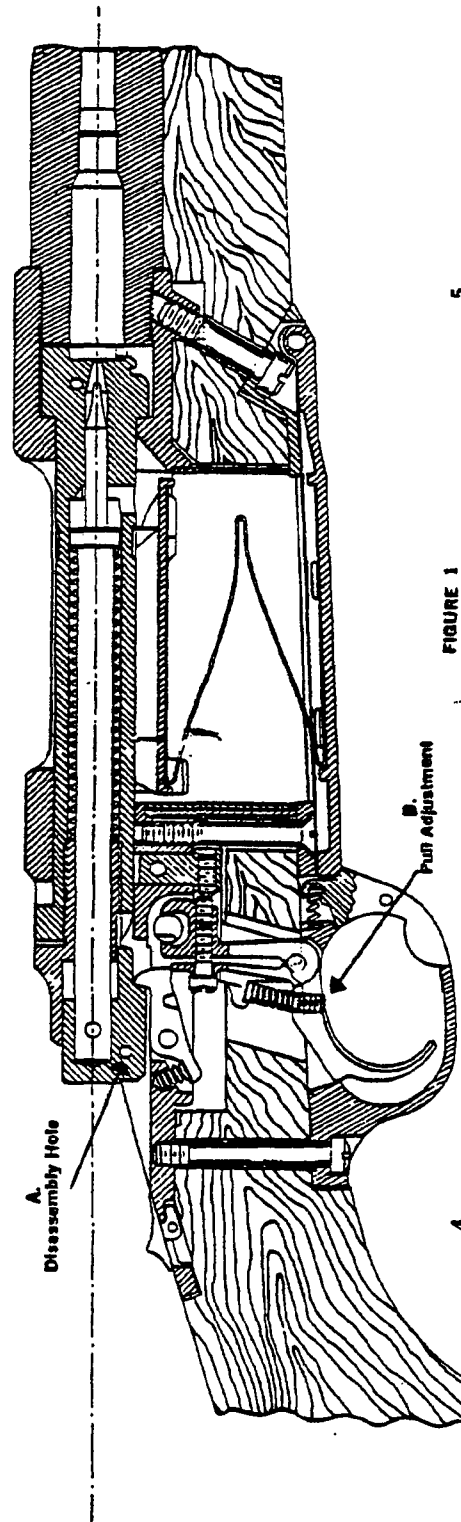


FIGURE 1