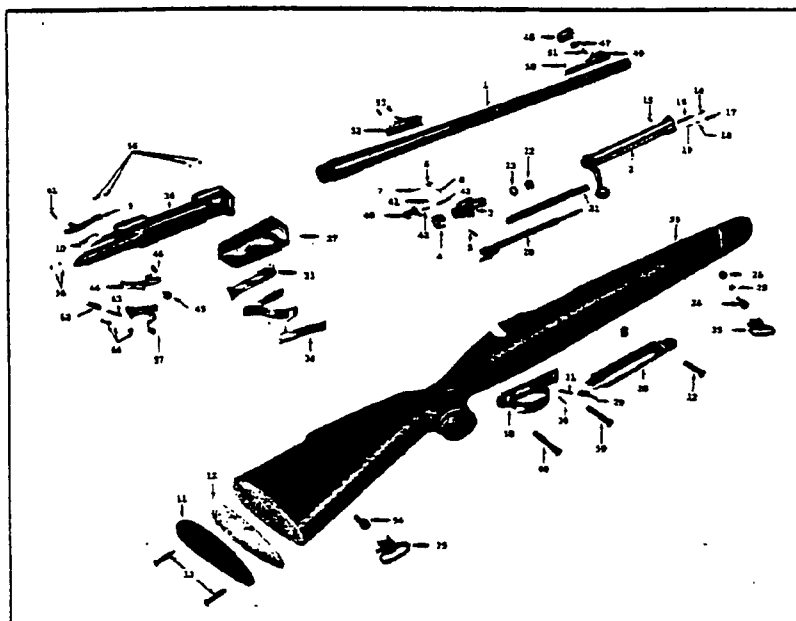




WINCHESTER-MASTERS
 318 WINCHESTER AVENUE, NEW HAVEN, CONNECTICUT 06510

Printed in U.S.A.

Form No. 7000-11

MODEL 70 XTR NOMENCLATURE

Parts may be ordered directly from Winchester Product Service Department. Please specify part number, part name and serial number.

Reference Number	Part Description	Reference Number	Part Description	Reference Number	Part Description
**1	Barrel	24	Forearm Screw Eye	45	Sear Pin
**2	Breach Bolt	25	Forearm Screw Eye Washer	46	Sear Spring
*3	Breach Bolt Sleeve	26	Forearm Screw Eye Escutcheon	47	Sight — Front
4	Breach Bolt Sleeve Cap	27	Magazine	48	Sight Cover — Front
5	Breach Bolt Sleeve Cap Pin	28	Magazine Cover Complete	49	Sight Ramp — Front
6	Breach Bolt Sleeve Lock	29	Magazine Cover Catch	50	Sight Ramp Screw — Short
7	Breach Bolt Sleeve Lock Pin	30	Magazine Cover Catch Pin	51	Sight Ramp Screw — Long
8	Breach Bolt Sleeve Lock Spring	31	Magazine Cover Catch Spring	52	Sight — Rear
9	Breach Bolt Stop	32	Magazine Cover Hinge Plate Screw	53	Sight Rear Screw (2 Required)
10	Breach Bolt Stop Spring	33	Magazine Follower	54	Stock Swivel Stud
11	Butt Plate	34	Magazine Spring	55	Stock
12	Butt Plate Spacer	35	Quick Detachable Swivel (2 Required)	56	Telescope Sight Base Plug Screw (6 Required)
13	Butt Plate Screws (2 Required)	**36	Receiver	**57	Trigger
14	Ejector	37	Recoil Pad (Not Shown)	58	Trigger Guard
15	Ejector Pin	38	Recoil Pad Spacer (Not Shown)	59	Trigger Guard Screw — Front
16	Ejector Spring	39	Recoil Pad Screws (Not Shown) 2 Required	60	Trigger Guard Screw — Rear
17	Extractor	40	Safety	61	Trigger Pin
18	Extractor Plunger	41	Safety Pin	62	Trigger Spring
19	Extractor Spring	42	Safety Plunger	63	Trigger Stop Screw
*20	Firing Pin	43	Safety Plunger Spring	64	Trigger Stop Screw Nut (3 Required)
21	Firing Pin Spring	*44	Sear		
22	Firing Pin Spring Retainer				
23	Firing Pin Spring Washer				

* Sold only to gunsmiths who have executed an agreement with us — otherwise for factory installation only.

** Sold for factory installation only — return complete firearm.

† Not sold to consumers. Installation must be made by a gunsmith. Orders from dealers and distributors will be accepted on the understanding that the parts will be fitted by a gunsmith.