

File M17-2WT

7/1/82

Jahn,

Quotations rec'd on the proposed Model Seven Lightweight Trigger Guard are as follows:

Die Cast - 218 Alloy Aluminum

Tool Products Company

• Flare Plate

Tooling:

- two cavity casting die complete	\$19,550
- two cavity peripheral trim die	4,015
- inspection fixture	<u>2,460</u>
Total Tooling	\$26,025 ⁰⁰

Piece Prices:

25,000 pc lot	\$.90 each
10,000 pc lot	.94 each
5,000 pc lot	1.00 each
2,500 pc lot	1.13 each

• Trigger Guard

Tooling:

- two cavity casting die	\$21,200
- two cavity compound trim	4,140
- one cavity secondary trim	3,240
- inspection fixture	<u>4,250</u>
Total Tooling	\$32,830 ⁰⁰

Piece Prices:

25,000 pc lot	\$ 1.72 ea
10,000	1.82 ea
5,000	1.87 ea
2,500	2.04 ea

Accurate Die Casting Company

• Flame Plate

Tooling:

- one impression

\$ 9,145⁰⁰

Piece Prices

15,000 pc lot	\$.7953 ea
10,000 pc lot	.7988 ea
5,000 pc lot	.8125 ea

• Trigger Guard

Tooling:

- one impression

\$ 19,960⁰⁰

Piece Prices:

15,000 pc lot	\$.9210 ea
10,000 pc lot	.9250 ea
5,000 pc lot	.9409 ea

Empire Die Casting Company

• Fiber Plate

Tooling:

- one cavity unit die w/trim tool

\$11,200⁰⁰

Piece Price:

15,000 pc lot \$.67 ea

10,000 pc lot .68 ea

5,000 pc lot .69 ea

* They will drill the .093/.095 dia. hole

• Trigger Guard

Tooling:

- one cavity unit die w/trim tools

\$17,900⁰⁰

Piece Price:

15,000 pc lot \$1.15 ea

10,000 pc lot 1.16 ea

5,000 pc lot 1.17 ea

I didn't include any of the investment cast parts as they average:

- P \$7.00 for the Trigger Guard in 356 T6 aluminum
- P \$4.00 for the Fiber Plate in 356 T6 Aluminum
- P \$8-9⁰⁰ for the Trigger Guard in 1040 alloy steel
- P \$3.00 for the Fiber Plate in 1040 alloy steel