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# BOLT ACTION CENTERFIRE RIFLE DEVELOPMENT

A new bolt action rifle is being developed to replace the Model 700 BDL. This new rifle, to be introduced in November 1984, will feature new styling and improved function. Styling items include a stock designed by Bob Emmons, an octagonal receiver with integral scope mounts, and a light weight barrel contour polished without removing GFM hammer marks. Research models with the above features have been completed. Functional improvements will include a rotary magazine box for more reliable feeding, fully enclosed claw type extractor for added strength, no bind, easy lift bolt for smoother action, receiver with a heavier, integral recoil lug for added stability, safety switch to block both the trigger and the firing pin, and fire control which is fully adjustable (within safe limits) without removing it from the stock. Completion of the Preliminary Design is scheduled for December 1982 followed by Product Acceptance and Design Transmittal in August 1983. Addition of this new rifle should strengthen Remington's market position and provide features not available on competitive firearms.

T.L. Capeletti;ws September 17, 1982

#### BOLT ACTION CENTERFIRE RIFLE DEVELOPMENT

Objective:

Strengthen market position with new product

• Approach:

Develop replacement for Model 700 BDL

- New styling (Bob Emmon's stock)

- Improved function

• Schedule:

Introduce November 1984

• 1983 Manpower:

Four (4) Assignable Exempt

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## BOLT ACTION CENTERFIRE RIFLE DEVELOPMENT

- Styling Bob Emmon's stock
  - Octagonal receiver
  - Hammer marked barrel
  - Integral scope mounts
- Function Rotary magazine
  - Fully enclosed claw extractor
  - No bind/easy lift bolt
  - Integral recoil lug
  - Redundant (double block) safety
  - Fully adjustable fire control

### BOLT ACTION CENTERFIRE RIFLE DEVELOPMENT

### Schedule

• Preliminary Design : December 1982

• Product Acceptance: August 1983

• Pilot Work Complete: May 1984

Warehouse: October 1984

Announce: November 1984