10:00 AM: Jim Parkhurst, Mike LeMay, Paul Zito

I. **Barrel**

A. Chamber - Incorporate camming chamfer in lug configuration, Remove from bolt head to eliminate extra op.

B. Finish - Replace C'less polish with finish turn
- BBL form requires finish turn which should net adequate surface finish prior to blast

C. Sight Holes - Remove from barrel ass'y process and integrate into barrel op 145 (CNC Drill & Tap)

11:00AM: Walt Zarnoch

I. **Firing Pin Head** - MIM w/ secondary's - OK as is

II. **Receiver** - Outsource to screw machine house

A. Ilion to quote "our" vendors

B. Rev. 5 Estimate to reflect E'town quote from DELTECH until others are received

III. **Bolt Body** - Outsource to screw machine house

A. Ilion to quote "our" vendors

B. Rev. 5 Estimate to reflect E'town quote from DELTECH until others are received

IV. **Bolt Ass'y**

A. Oper. 40 (Ultrasonic Test) - Necessary? - Confered w/ Glenn, Replaced with Magnaflux in Rev. 5 Estimate

B. Oper. 60 (Ream) - Eliminated, not needed

12:30 PM: Mike Santillo

I. **Misc. Components**

A. Firing Pin - Need adequate clearance for vendor to form threads (Design change)

B. Bolt Handle - Rev. 5 Estimate to reflect E'town quote from DELTECH until others are received

C. BBL Assembly
1. Oper. 30 (Stake Receiver) - Eliminated, not needed
2. Oper. 40 (Wash, Magnaflux & Stamp) - Eliminated, not needed at this level
3. Oper. 80 (Drill & Tap) - Moved to barrel process

D. Fire Control Assembly - Defined Process - Rev. 5 estimate to reflect
1. Stage 1 - Press side plate on insert & sink threaded insert
2. Stage 2 - Assemble "guts" (sear, trigger, safety arm, etc.)