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	"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"						
						March 2	2, 1982

TO: T.L. Capeletti

FROM: J. S. Martin des. Martin

SUBJECT: Visitation by Bob Emmons

Bob Emmons, Custom Stock Maker, arrived on Monday morning, February 22, 1982, and was here until mid-morning Wednesday, February 24, 1982.

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C. B. Workman P. H. Holmberg T. W. Rawson W. H. Forson F. E. Martin

Bob has completed two M/700 stocks requested by Research.

On Monday, Bob was given a tour of the Custom Shop and enlightened by a tour of the museum and Larry Goodstal's knowledge of firearms. Fred Martin of Research escorted Bob and aided in showing Bob sections of the Plant mainly the wood area and Custom Shop.

Research personnel reviewed the two stocks that Bob had completed. The stocks are well executed and we have a number of options to use from Bob's designs.

On Tuesday, February 23, 1982, the Marketing Department was here to see Bob Emmons and the new stocks (Paul Holmberg and Tom Rawson). The morning for Bob was divided with a tour of the Plant by John Linde and a review with Paul Holmberg and Tom Rawson.

A meeting was held with Bob including Marketing and Research to establish the design needed for the third model. The discussion was on both metal and wood. (Bob Emmons was shown two prototype bolt action rifles and he was very impressed. Bob's comment here was "what do you need me for?") A set of specifications was agreed upon and a list compiled (see attached sheet). The metal work is not done by Bob Emmons and will be sent out by Bob to Pete Grissel in Oregon. Bob was given two stock blanks and two barrel actions to complete the work with.

Wednesday morning, February 24, 1982, was spent summarizing the work needed and getting the actions and blanks for Bob.

## Visitation by Bob Emmons

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## Summary

Bob Emmons will start our new stock design with the specifications outlined. He will sendone action to Pete Grissel to have the metal work outlined completed. We anticipate the completion time to be mid-April.

Research will continue with their prototypes and up date them to some of the new ideas that came from Bob Emmons and the meeting conducted. The two stocks are available to review cost and production processes with Plant personnel to establish how much can be used.

JSM:ws

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