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June 16, 1962

TO: C. B. WORKMAN
FROM: T. L. CAPELETTI *TC*
SUBJECT: BOLT ACTION RIFLE DEVELOPMENT
--REPLACEMENT FOR MODEL 700 BDL

To assist in assignment of our resources, I reviewed with Paul Holmberg the list of proposed new features for a bolt action rifle to replace the Model 700 BDL. My intent was to assign a priority ranking to the proposed features as a guide to determining what features we might delete if we decide that we cannot complete all of the requirements scheduled. Depending on the results of our analysis, Paul indicated that timing for introduction of the new model was negotiable. I agreed that we would define what we thought could be accomplished in time for a 1985 vs. 1986 introduction and then review those plans with Marketing. Paul's ranking of the proposed features in order of decreasing priority was as follows:

- 1) New Stock Design
 - Emmon's stock with Schnobel fore-end
 - Cast off and toe out
 - Cut checkering
- 2) Scope Mounts
- 3) Rotary Magazine ¹
- 4) New Fire Control ²
- 5) Octagonal Receiver
- 6) Hammer Forged/Buffered Barrel
- 7) New (Claw Type) Extractor ³
- 8) No Bind Follower
- 9) New Bolt Handle & Knob

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- 10) New Bolt Plug
- 11) Reduced Lock Time (New Firing Pin)
- 12) Light Weight Barrel Contour
- 13) Skeleton Butt Plate & Grip Cap
- 14) Integral Recoil Lug
- 15) New Bolt Stop & Release
- 16) Bolt Lock (Independent)
- 17) Recoil Reducing Muzzle Device
- 18) New (Repositioned) Safety

TLC:hv