

DATE		MODEL SEVEN LIGHTWEIGHT BOLT ACTION CENTERFIRE RIFLE						
4/29/82 4-22-82								
SHEET OF	1 3	Dotted line (- - - -) indicates same part number.	308 Win. Win.	6mm Rem.	243 Win.	7mm-08 Rem.	222 Rem.	223 REM.
DWG. NO.		* Indicates New ^{PART NAME} Drawing						
PART NUMBERS								
X * B-21460		BARREL ASSEMBLY COMPLETE	21460	21461	21462	21463	21464	21465
X * D-34990		Barrel Assembly	34990	34991	34992	34993	34994	34995
X * D-32725		Barrel (Blank 92252)	32725	32726	32727	32728	32729	32730
		B-15279						
		Barrel Bracket (Blank A-15128)	15279	---	---	---	---	---
X * D-91876		Receiver (Blank B-31485) (31487)	91876	---	---	---	---	---
		C-91877					91877	---
		Receiver (Blank B-31485)						
		C-91882						
		(Bbl. & Rec. Marking)						
X * D-34970		Bolt Assembly	34970	---	---	---	34971	---
X D-28735		Bolt Body Assembly	28735	---	---	---	28737	---
		C-15407						
		Bolt Body	15407	---	---	---	---	---
		C-28500						
		(Body Blank)	28502	---	---	---	---	---
		A-18493						
		Bolt Body Brazing Slug	18493	---	---	---	---	---
		D-28665					28667	---
		Bolt Head (Blank C-32820)	28665	---	---	---		
		A-18758						
		Bolt Pin	18758	---	---	---	---	---
		E-17011						
		Ejector Washer	17011	---	---	---	---	---
X * B-92229		Bolt Handle (Blank D-92227)	92229	---	---	---	---	---
		C-20185						
		Brazing Shim	20186	---	---	---	---	---
		A-17017						
		Ejector (Blank A-13974)	17017	---	---	---	---	---
		A-17676						
		Ejector Pin (Blank A-91802)	17676	---	---	---	---	---
		A-17019						
		Ejector Spring	17019	---	---	---	---	---
		C-91816						
		Extractor (Blank A-90523)	91816	---	---	---	---	---
		C-91906					91906	---
		Extractor (Blank A-90522)						
		C-15373						
		Front Sight (Blank C-90393)	15373	---	---	---	---	---
		C-15719						
		Front Sight (Alternate)(Blank C-90425)	15719	---	---	---	---	---
X * B-92081		Front Sight Ramp (Blank B-92080)	92081	---	---	---	---	---
X * B-92084		Front Sight Ramp Screw (2) (Blank 92247)	92084	---	---	---	---	---
		B-28505						
		Rear Sight Base Screw (2)(Blank B-90347)	28505	---	---	---	---	---
		B-32520						
		Rear Sight Assembly	32520	---	---	---	---	---
		C-32510						
		Rear Sight Aperture (Blank C-32535)	32510	---	---	---	---	---
		C-91595						
		Rear Sight Base (Blank C-31450)	91595	---	---	---	---	---
		C-90905						
		Rear Sight Slide (Blank C-90925)	90905	---	---	---	---	---
		B-90906						
		Elevation Screw (Blank B-91910)	90906	---	---	---	---	---
		B-90904						
		Windage Screw (Blank B-91911)	90904	---	---	---	---	---
		A-28600						
		FIRING PIN ASSEMBLY	28601	---	---	---	---	---
		A-92288						
		Bolt Pin (Blank C-15676)	92288	---	---	---	---	---
		B-15410						
		Firing Pin (Blank B-16509)	15410	---	---	---	---	---
		B-17022						
		Firing Pin Cross Pin	17022	---	---	---	---	---
		C-23320						
		Firing Pin Head (Blank B-27975)	23321	---	---	---	---	---
		A-15411						
		Main Spring	15411	---	---	---	---	---

DATE	MODEL SEVEN LIGHTWEIGHT BOLT ACTION CENTER FIRE							
4/29/82								
4-22-82								
SHEET OF	2 3	Dotted line (- - - -) indicates same part number. *Indicates New Drawing	308 Win.	6mm Rem.	243 Win.	7mm-08	222 Rem.	225 REM.
DWG. NO.	PART NAME							
			PART NUMBERS					
C-15412	Bolt Stop (Blank 92253)	15412	---	---	---	---	---	---
C-24475	Bolt Stop Pin	24484	---	---	---	---	---	---
A-15413	Bolt Stop Spring	15413	---	---	---	---	---	---
C-22035	Front Guard Screw (Blank C-28810)	22037	---	---	---	---	---	---
C-16715	Magazine (Blank C-91934)	16715	---	---	---	---	---	---
B-16716	Magazine (Blank C-17971)						16716	---
A-92455	Magazine Follower (Blank C-92454)	92455	---	---	---	---	---	---
	Magazine Follower							
B-15286	Magazine Spacer (Blank B-91936)						15286	---
C-17891	Magazine Spring	17891	---	---	---	---	---	---
C-91905	Magazine Spring						91905	---
B-91881	Rear Guard Screw (Blank 92248)	91881	---	---	---	---	---	---
B-17034	Receiver Plug Screw (3) (Blank B-91913)	17034	---	---	---	---	---	---
C-24475	Gear Pin	24476	---	---	---	---	---	---
A-100010	STOCK ASSEMBLY WALNUT	100010						
D-91544	Recoil Pad	91544	---	---	---	---	---	---
C-25410	Recoil Pad Screw (2) (Blank C-91916)	25410	---	---	---	---	---	---
E-91950	Stock (Checkering Pattern D-91977)	91950	---	---	---	---	---	---
A-15358	Swivel Screw. (2)	15358	---	---	---	---	---	---
D-91780	Grip Cap	91780	---	---	---	---	---	---
C-91779	Grip Cap Insert	91779	---	---	---	---	---	---
A-25380	Grip Cap Screws (2) (Blank A-91914)	25380	---	---	---	---	---	---

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