

MODEL SEVEN  
LUBRICATION AND MAINTENANCE

TO CLEAN THE BARREL

WARNING: Check the chamber and magazine to make sure there are no cartridges in the firearm.

1. Use the equipment provided in a good cleaning kit.
2. Remove the bolt assembly. See Page 5.
3. Select the correct caliber cleaning brush and attach the brush to the cleaning rod.
4. Put the cleaning brush into the gun cleaning solvent.  
NOTE: Barrel should lay horizontally with the ejection port facing down during cleaning. Always clean the barrel from the chamber end to the muzzle.
5. Push the cleaning brush through the barrel several times.
6. Push the correct cleaning patch through the bore.
7. Repeat several times using a new cleaning patch each time, until the patch is not dirty.
8. Push a clean patch saturated with DuPont Teflon Wet Lubricant through the barrel.
9. Apply a thin coat of DuPont Teflon Wet Lubricant to the outside of the barrel with a soft clean cloth.

WARNING: Before you replace the bolt assembly, make sure the barrel is free of obstructions.

WARNING: This firearm should be checked periodically by the Remington Arms Company, Inc. or a REMINGTON RECOMMENDED GUNSMITH. This will insure proper inspection and any necessary replacement of worn or damaged parts.

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### INSTRUCTIONS FOR CLEANING THE BOLT ASSEMBLY

#### TO DISASSEMBLE THE BOLT FOR CLEANING

1. Remove the bolt assembly from the firearm. See Page 5.
2. Put the notch on the firing pin head over a metal edge. Pull the bolt assembly away from the firing pin. Put a coin into the slot near the back edge of the firing pin head. See Picture 10.
3. Hold the bolt assembly and turn the bolt plug counter clockwise until the firing pin assembly can be removed from the bolt assembly. CAUTION: Clean the firing pin assembly as a unit.
4. Clean all parts with gun cleaning solvent. Dry with a clean cloth.
5. Apply a thin coat of DuPont Teflon Wet Lubricant.

#### TO ASSEMBLE

1. Put the firing pin assembly into the rear of the bolt assembly.
2. Tighten the bolt plug into the bolt assembly with your hand.
3. Pull the coin from the slot in the firing pin head.
4. Turn the bolt plug until the firing pin head goes into the small notch on the rear rim of the bolt. The bolt is now cocked. See Picture 11. NOTE: The bolt must be cocked to be assembled into the rifle.
5. Assemble the bolt assembly into the rifle. See Page 5.

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### TO CLEAN THE RECEIVER AND TRIGGER ASSEMBLY

1. Put safety switch to "S" position.
2. Remove the bolt assembly. See Page 5.
3. Turn the rifle upside down.
4. Open the magazine floor plate.
5. Remove the screws from the trigger guard. See Picture 12.
6. Lift the stock away from the receiver and trigger assembly.

NOTE: Clean the receiver and trigger assembly as a unit with DuPont Teflon Wet Lubricant only.

7. Spray the receiver and the four points of the trigger assembly with DuPont Teflon Wet Lubricant (see Picture 13). Let stand for 15 minutes. Spray again to wash off components. Shake off excess lubricant.

WARNING: Excessive use of a non recommended lubricant could cause serious function problems possibly leading to unintentional firing.

### TO ASSEMBLE

1. Put the magazine all the way into the bottom of the receiver.
2. Assemble the trigger guard assembly on the stock.
3. Put the stock over the receiver and trigger assembly.
4. Replace and tighten the trigger guard screws.
5. Close the magazine floor plate.
6. Replace the Bolt assembly.

WARNING: After cleaning the trigger assembly, check the chamber and magazine to make sure there are no cartridges in the firearm. Put the safety switch in the "F" position. Close the bolt smartly. The firing pin must remain cocked. To check, pull the trigger. The firing pin must fall. Repeat the test at least ten times. If the firing pin will not remain cocked when the bolt is closed smartly, return the firearm to the factory, or a REMINGTON RECOMMENDED GUNSMITH.

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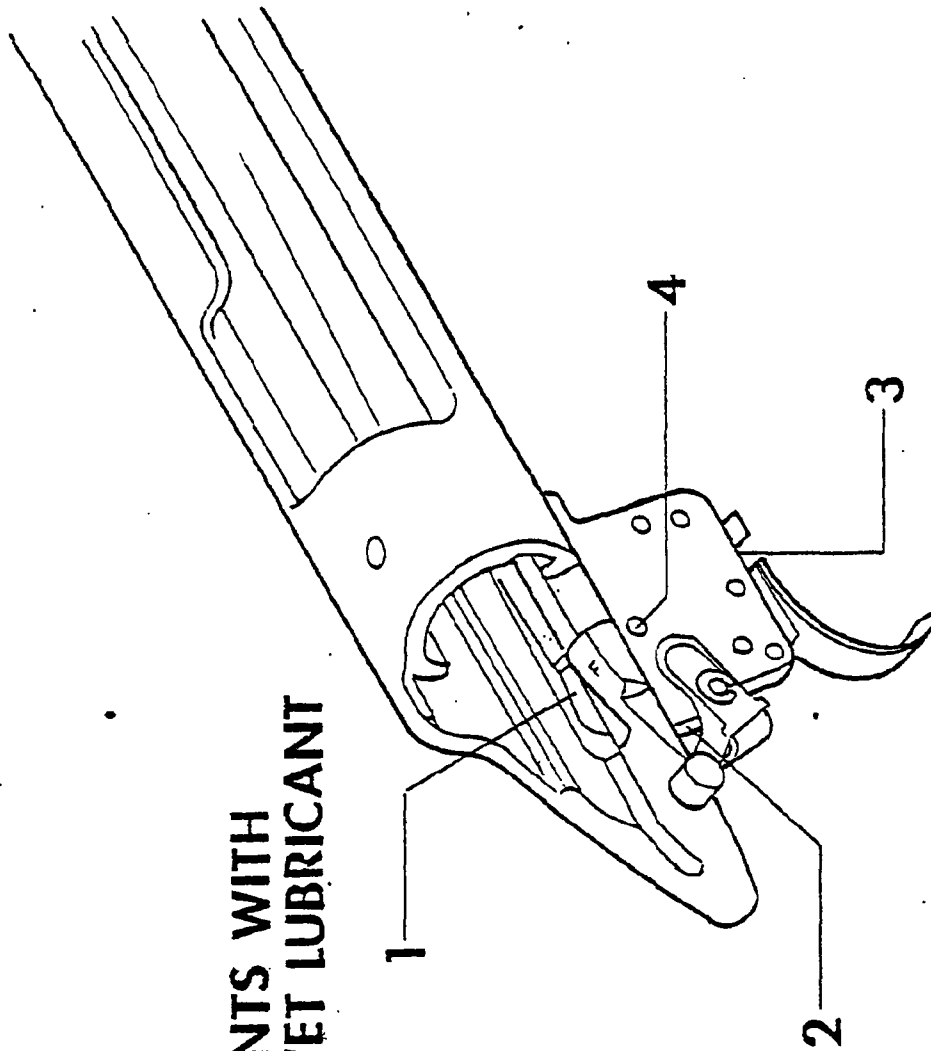
Cleaning Frequency

1. Before and after long term storage.
2. If the rifle has been subjected to adverse conditions; such as, shooting in the rain, snow, sleet, or in salt water areas.
3. If the rifle is exposed to dirty conditions; such as, laying on the ground outdoors, dropped in mud, etc.
4. Or other times when appropriate.

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**SPRAY THE 4 POINTS WITH  
DuPONT TEFLON WET LUBRICANT**



Picture 13