

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE $\pm .015$
2 PLACE (.01) - TOLERANCE $\pm .010$
3 PLACE (.001) - TOLERANCE $\pm .005$
Ø ON ANGULAR DIMENSIONS $\pm .005$ - $\pm .010$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\frac{1}{2}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

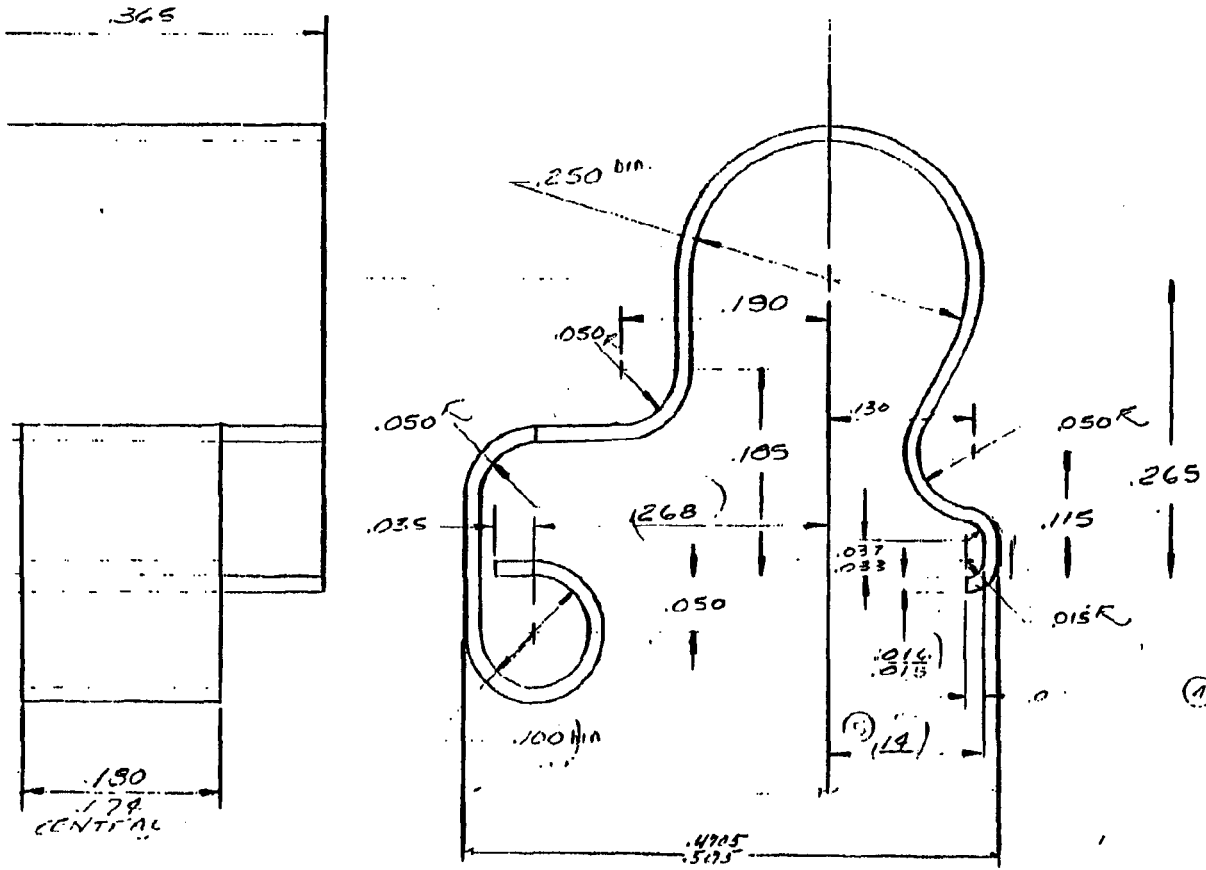
MATERIAL 10.9.5
HEAT TREAT
HARDNESS SPRINTAMICKS
COLOR
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON P9J 1140/51

ALTERATIONS

ALT.	WAS	REV.	BY	DATE
1.	ADDED BLANK No.	11583	PJ	9/14/51
2.	BLACK ON 1176	11620	PJ	2/1/52
3.	FINISH # 92250			
4.	COLOR NOT SPECIFIED			
5.	.140			

.0155 1.0005
.140 .010
.268 .005
.050 .110
.0155
4890 5075

.4705
3075



7LW1 91848		LATCH SPRING (Rear Plate)	
MODEL	PART NO	PART USE	
DES. BY DATE	CHK. BY DATE	APP. BY DATE	
W. 8-17-50	W. 11/4/51	W. 11/4/51	
TITLE LATCH SPRING			
NUMBER B-91848	SCALE 10X	SUPERSEDES	REFERENCE DOC # 11301
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			