

OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$
10	mill ejection port, firecontrol slot machine gages fixture	vmc haas quad indexer	65000.00 2280.00 28000.00	\$ 850.00	xxxx	\$ 15.80	350%	0.021000	\$ 1.68	\$ 0.3
20	mill mag port machine cbore drill, tap cam screw gages fixture	vmc	2900.00		xxxx	\$ 15.80	350%	0.029000	\$ -	\$ 0.4
50	Metasilicate wash				xxxx	\$ 15.80	350%	0.000010	\$ -	\$ 0.0
60	Finish File				xxxx	\$ 15.80	350%	0.006300	\$ -	\$ 0.1
70	Roll mark Remington & model	Schmidt	5000.00	\$ 600.00	xxxx	\$ 15.80	350%	0.003600	\$ -	\$ 0.0
80	Stamp serial number	Schmidt	5000.00	\$ 600.00	xxxx	\$ 15.80	350%	0.003600	\$ -	\$ 0.0
90										

~AUTOFIL