

CONFIDENTIAL

.222 CALIBER

MODEL 7

MODEL 700 A.D.L. E (301)

921321

RECEIVER MEASUREMENTS

MODEL 700

(9 A.D.L., 23 B.D.L. RIFLES)

DWG. NO.	SERIAL NO.	DWG. DIMENSIONS			ACTUAL DIMENSIONS
		MIN.	MAX.	MEAN	
	MEASUREMENT NO.				
D-33580	1	1.700	1.730	1.715	1.785
	2	.015	.018	.0165	.015
	3	13°	REF. L.		13°
	4	.245	.255	.250	.305
	5	2.045	2.055	2.050	2.090
	6				
	7	.695	.705	.700	.790
	8	.020 R			.025 R
	9	32°			32°
	10	.055	.065	.060	.063
	11	30°			30°
	12	.281 TYP.			.281 TYP.
	13	.163	.173	.168	.167
	13a	.163	.173	.168	.169
	14	4.4075	4.4175	4.4125	4.536
E-33225	15	7/16 R TYP.			NONE
	16	.535	.545	.540	.540
	17	.968	.978	.973	.968
	18	.180 R	.205 R	.1925 R	.185 R
	19	.072 GAGE			.072
	20	2.936	2.944	2.940	2.947
	21	.180 R	.205 R	.1925 R	.185 R
	22	.835	.845	.840	.855
	23	4.530	4.535	4.5325	4.536
	24	37°			37°
	25	.282	.288	.285	.294
	25a	.282	.288	.285	.294
	26	.055	.063	.059	.061
	27	.278 R	.280 R	.279 R	.280 R
	28	.700	.703	.7015	.702
	29	.449	.452	.4505	.450
	30	.015	.025	.020	.020
	31	20°			20°
	32	.025 R			.025 R
	33	ROUND OFF SHARP CORNERS			SHARP
	34	STRAIGHT & PARALLEL			11
	35				
	36	.004	.004	±.004	±.001 -.001