

222 CALIBER MODEL 7, MODEL 700, ADL & BDL 821321

## RECEIVER MEASUREMENTS

MODEL 700

(9 ADL, 23 BDL RIFLES)

| DWG             | SERIAL NO. | DWG. DIMENSIONS         |        |         | ACTUAL     |
|-----------------|------------|-------------------------|--------|---------|------------|
| NO.             | B-6257041  | MIN.                    | MAX.   | MEAN    | DIMENSIONS |
| MEASUREMENT NO. |            |                         |        |         |            |
| 1               |            | 1.700                   | 1.730  | 1.715   | 1.750      |
| 2               |            | .015                    | .018   | .0165   | .014       |
| 3               |            | 13° REF. L.             |        |         | 13°        |
| 4               |            | .245                    | .255   | .250    | .220       |
| 5               |            | 2.045                   | 2.055  | 2.050   | 2.070      |
| 6               |            |                         |        |         |            |
| 7               |            | .695                    | .705   | .700    | .802       |
| 8               |            | .020 R                  |        |         | .025 R     |
| 9               |            | 32°                     |        |         | 32°        |
| 10              |            | .055                    | .065   | .060    | .076       |
| 11              |            | 30°                     |        |         | 30°        |
| 12              |            | .281 TYP                |        |         | .281 TYP   |
| 13              |            | .163                    | .173   | .168    | .167       |
| 13a             |            | .163                    | .173   | .168    | .167       |
| 14              |            | 4.4075                  | 4.4175 | 4.4125  | 4.533      |
| 15              |            | 7/16 R TYP              |        |         | NONE       |
| 16              |            | .535                    | .545   | .540    | .540       |
| 17              |            | .968                    | .978   | .973    | .973       |
| 18              |            | .180 R                  | .205 R | .1925 R | .190 R     |
| 19              |            | .072 GAGE               |        |         | .072       |
| 20              |            | 2.936                   | 2.944  | 2.940   | 2.945      |
| 21              |            | .180 R                  | .205 R | .1925 R | .190 R     |
| 22              |            | .835                    | .845   | .840    | .855       |
| 23              |            | 4.530                   | 4.535  | 4.5325  | 4.533      |
| 24              |            | 37°                     |        |         | 37°        |
| 25              |            | .282                    | .288   | .285    | .291       |
| 25a             |            | .282                    | .288   | .285    | .291       |
| 26              |            | .055                    | .063   | .059    | .061       |
| 27              |            | .278 R                  | .280 R | .279 R  | .28 R      |
| 28              |            | .700                    | .703   | .7015   | .702       |
| 29              |            | .449                    | .452   | .4505   | .447       |
| 30              |            | .015                    | .025   | .020    | .021       |
| 31              |            | 20°                     |        |         | 20°        |
| 32              |            | .025 R                  |        |         | .005 R     |
| 33              |            | ROUND OFF SHARP CORNERS |        |         | SHARP      |
| 34              |            | STRAIGHT & PARALLEL     |        |         |            |
| 35              |            |                         |        |         |            |
| 36              |            | .004                    | .004   | ±.004   | ±.002      |