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#10

.222 CALIBER MODEL 7, MODEL 700 ADL & 3DL

8213-1

RECEIVER MEASUREMENTS

MODEL 7

(11 RIFLES)

DWG	SERIAL No.	DWG. DIMENSIONS			ACTUAL
NO.	7602525	MIN.	MAX.	MEAN	DIMENSIONS
↓	MEASUREMENT No. ↓	↓	↓	↓	↓
C-91877	1.	.1640	.1670	.1655	1.710
	2.	.015	.018	.0165	.017
	3.	13° REF. L.			13°
	4.	.245	.255	.250	.200
	5.	1.985	1.995	1.990	2.010
	6.	.015	.018	.0165	.017
	7.	.755	.765	.760	.875
	8.	.020 R			.005 R
	9.	32°			63°
	10.	.055	.065	.060	.060
	11.	30°			30°
D-91876	12.				
	13.				
	14.	4.415	4.420	4.4175	4.420
	15.	7/16 R. TYP.			NONE
	16.	.535	.545	.540	.545
	17.	.968	.978	.973	.970
	18.	.150 R TYP.			150 R TYP
	19.	.072 GAGE			.072
	20.	2.936	2.944	2.940	2.945
	21.	1/8 R			1/8 R
	21a.	.030 R MAX			.030 R
	22.	.835	.845	.840	.850
	23.				
	24.	37°			37°
	25.	.282	.288	.285	.288
	25a.	.282	.288	.285	.288
	26.	.116	.124	.120	.118
	27.	.263	.265	.264	.264 R
	28.	.700	.703	.7015	.700
	29.	.449	.452	.4505	.457
	30.	.015	.025	.020	.018
	31.	30°			30°
	32.	.025 R			.005
	33.	ROUND OFF SHARP CORNERS			SHARP
	34.	45°			45°
	35.	.624	.634	.629	.630
	36.	.004	.004	±.004	.001
	37.	46° 18'			OK
	38.	23° 9'			OK