

## RECEIVER MEASUREMENTS

MODEL 700

(9 A.D.L., 23 B.D.L. RIFLES)

| DWG.    | ↓ SERIAL NO. ↓    | DWG. DIMENSIONS         |        |         | ACTUAL     |
|---------|-------------------|-------------------------|--------|---------|------------|
| NO.     | ↓                 | MIN.                    | MAX.   | MEAN    | DIMENSIONS |
| ↓       | MEASUREMENT NO. ↓ | ↓                       | ↓      | ↓       | ↓          |
| D-33580 | 1                 | 1.700                   | 1.730  | 1.715   | 1.770      |
|         | 2                 | .0115                   | .018   | .0165   | .014       |
|         | 3                 | 13° REF. L.             |        |         | 13°        |
|         | 4                 | .245                    | .255   | .250    | .260       |
|         | 5                 | 2.045                   | 2.055  | 2.050   | 2.080      |
|         | 6                 |                         |        |         |            |
|         | 7                 | .695                    | .705   | .700    | .790       |
|         | 8                 | .020 R                  |        |         | .010 R     |
|         | 9                 | 33°                     |        |         | 13°        |
|         | 10                | .055                    | .065   | .060    | .062       |
|         | 11                | 30°                     |        |         | 30°        |
|         | 12                | .281 TYP                |        |         | .281       |
|         | 13                | .163                    | .173   | .168    | .170       |
|         | 13a               | .163                    | .173   | .168    | .170       |
|         | 14                | 4.4075                  | 4.4175 | 4.4125  | 4.539      |
| E-33225 | 15                | 7/16 R TYP              |        |         | NONE       |
|         | 16                | .535                    | .545   | .540    | .543       |
|         | 17                | .968                    | .978   | .973    | .973       |
|         | 18                | .180 R                  | .205 R | .1925 R | .200 R     |
|         | 19                | .072 GAGE               |        |         | .072       |
|         | 20                | 2.936                   | 2.944  | 2.940   | 2.944      |
|         | 21                | .180 R                  | .205 R | .1925 R | .200 R     |
|         | 22                | .835                    | .845   | .840    | .850       |
|         | 23                | 4.530                   | 4.535  | 4.5325  | 4.539      |
|         | 24                | 37°                     |        |         | 36°        |
|         | 25                | .282                    | .288   | .285    | .285       |
|         | 25a               | .282                    | .288   | .285    | .285       |
|         | 26                | .055                    | .063   | .059    | .061       |
|         | 27                | .278 R                  | .280 R | .279 R  | .280 R     |
|         | 28                | .700                    | .703   | .7015   | .700       |
|         | 29                | .449                    | .452   | .4505   | .449       |
|         | 30                | .015                    | .025   | .020    | .018       |
|         | 31                | 20°                     |        |         | 20°        |
|         | 32                | .025 R                  |        |         | .020 R     |
|         | 33                | ROUND OFF SHARP CORNERS |        |         | OK         |
|         | 34                | STRAIGHT & PARALLEL     |        |         | 11 OK      |
|         | 35                |                         |        |         |            |
|         | 36                | .004                    | .004   | ±.004   | .003       |

causing bolt to hang up

may spring in bent out of shape

\*Note: