

RECEIVER MEASUREMENTS

MODEL 700

(9 BOL, 23 BOL RIFLES)

(12)

DWG. NO.	SERIAL NO.	DWG. DIMENSIONS			ACTUAL DIMENSIONS
		MIN.	MAX.	MEAN	
	MEASUREMENT NO.				
D-33580	1	1.700	1.730	1.715	1.700 ✓
	2	.0115	.018	.0165	.015 ✓
	3	13° REF L.			13° ✓
	4	.245	.255	.250	.380 leading edge L cut ✓
	5	2.045	2.055	2.050	2.095 ✓
	6				
	7	.695	.705	.700	.790 ✓
	8	.020 R			.005 R ✓
	9	33°			16° ✓
	10	.055	.065	.060	.085 ✓
	11	30°			30° ✓
	12	.281 TYP			.281 TYP ✓
	13	.163	.173	.168	.165 ✓
	13a	.163	.173	.168	.165 ✓
	14	4.4075	4.4175	4.4125	4.532 ✓
E-33225	15	7/16 R TYP			NONE ✓
	16	.535	.545	.540	.540 ✓
	17	.968	.978	.973	.968 ✓
	18	.180 R	.205 R	.1925 R	.190 R ✓
	19	.072 GAGE			.072 ✓
	20	2.936	2.944	2.940	2.936 ✓
	21	.180 R	.205 R	.1925 R	.190 R ✓
	22	.835	.845	.840	.847 ✓
	23	4.536	4.535	4.5325	4.532 ✓
	24	37°			36 1/2° ✓
	25	.282	.288	.285	.289 ✓
	25a	.282	.288	.285	.289 ✓
	26	.055	.063	.059	.061 ✓
	27	.278 R	.280 R	.279 R	.280 R ✓
	28	.700	.703	.7015	.702 ✓
	29	.449	.452	.4505	.445 ✓
	30	.015	.025	.020	.020 ✓
	31	20°			20° ✓
	32	.025 R			.005 R ✓
	33	ROUND OFF SHARP CORNERS			SHARP ✓
	34	STRAIGHT & PARALLEL			✓
	35				
	36	.004	.004	±.004	-.010 +.004 ✓