



.222 CALIBER

MODEL 7

MODEL 700 ADL & BDL

921321

RECEIVER MEASUREMENTS

MODEL 700

(9 ADL, 23 BDL RIFLES)

DWG. NO.	SERIAL NO.	DWG. DIMENSIONS			ACTUAL DIMENSIONS
		MIN.	MAX.	MEAN	
MEASUREMENT NO.					
1	1	1.700	1.730	1.715	1.740
2	2	.015	.018	.0165	.013
3	3	13°	REF. L.		13°
4	4	.245	.255	.250	.340
5	5	2.045	2.055	2.050	2.080
6	6				
7	7	.695	.705	.700	.855
8	8	.020 R			.005 R
9	9	32°			32°
10	10	.055	.065	.060	.068
11	11	30°			30°
12	12	.281	TYP		.281 TYP
13	13	.163	.173	.168	.170
13a	13a	.163	.173	.168	.170
14	14	4.4075	4.4175	4.4125	4.527
15	15	7/16 R	TYP		NONE
16	16	.535	.545	.540	.540
17	17	.968	.978	.973	.975
18	18	.180 R	.205 R	.1925 R	.190 R
19	19	.072	BAGE		.072
20	20	2.936	2.944	2.940	2.940
21	21	.180 R	.205 R	.1925 R	.190 R
22	22	.835	.845	.840	.850
23	23	4.530	4.535	4.5325	4.527
24	24	37°			37°
25	25	.282	.288	.285	.288
25a	25a	.282	.288	.285	.288
26	26	.055	.063	.059	.063
27	27	.278 R	.280 R	.279 R	.280 R
28	28	.700	.703	.7015	.702
29	29	.449	.452	.4505	.450
30	30	.015	.025	.020	.025
31	31	20°			20°
32	32	.025 R			.005 R
33	33	ROUND OFF SHARP CORNERS			SHARP
34	34	STRAIGHT & PARALLEL			//
35	35				
36	36	.004	.004	±.004	+003 -003