

222 CALIBER MODEL 7, MODEL 700 ROL E (3DL) 921321

RECEIVER MEASUREMENTS

MODEL 700

(9 ROL, 23 ROL RIFLES)

DWG. NO.	SERIAL NO.	MIN.	MAX.	MEAN	ACTUAL DIMENSIONS
↓	MEASUREMENT NO. ↓	↓	↓	↓	↓
D-33580	1	1.700	1.730	1.715	1.720
	2	.015	.018	.0165	.013
	3	13°	REF L.		13°
	4	.245	.255	.250	.350
	5	2.045	2.055	2.050	2.070
	6				
	7	.695	.705	.700	.830
	8	.020 R			.025 R
	9	32°			32°
	10	.055	.065	.060	.080
	11	30°			30°
	12	.281 TYP			.281 TYP
	13	.163	.173	.168	.168
	13a	.163	.173	.168	.168
	14	4.4075	4.4175	4.4125	4.534
E-33225	15	7/16 R TYP			NINE
	16	.535	.545	.540	.542
	17	.968	.978	.973	.970
	18	.180 R	.205 R	.1925 R	.180 R
	19	.072 GAGE			.072
	20	2.936	2.944	2.940	2.942
	21	.180 R	.205 R	.1925 R	.180 R
	22	.835	.845	.840	.848
	23	4.530	4.535	4.5325	4.534
	24	37°			37°
	25	.282	.288	.285	.282
	25a	.282	.288	.285	.282
	26	.055	.063	.059	.061
	27	.278 R	.280 R	.279 R	.280 R
	28	.700	.703	.7015	.702
	29	.449	.452	.4505	.449
	30	.015	.025	.020	.015
	31	20°			20°
	32	.025 R			.025 R
	33	ROUND OFF SHARP CORNERS			SHARP
	34	STRAIGHT & PARALLEL			11
	35				
	36	.004	.004	±.004	+003 -004

Roll Hump up on Day following