

RECEIVER MEASUREMENTS

MODEL 700 (9 ADL, 23 BDL RIFLES)

DWG	SERIAL NO.	DWG. DIMENSIONS			ACTUAL
NO.	B6257211	MIN.	MAX.	MEAN	DIMENSIONS
MEASUREMENT NO.					
1		1.700	1.730	1.715	1.800
2		.015	.018	.0165	.014
3		13° REF. L.			13°
4		.245	.255	.250	.250
5		2.045	2.055	2.050	2.100
6					
7		.695	.705	.700	.745
8		.020 R			.015
9		.32			.637
10		.055	.065	.060	.059
11		30°			30°
12		.281 TYP			.281
13		.163	.173	.168	.164
13a		.163	.173	.168	.164
14		4.4075	4.4175	4.4125	4.532
15		7/16 R TYP			NONE
16		.535	.545	.540	.543
17		.968	.978	.973	.968
18		.180 R	.205 R	.1925 R	.182 R
19		.072 GAGE			.072
20		2.936	2.944	2.940	2.940
21		.180 R	.205 R	.1925 R	.185 R
22		.835	.845	.840	.841
23		4.530	4.535	4.5325	4.532
24		37°			37°
25		.282	.288	.285	.289
25a		.282	.288	.285	.289
26		.055	.063	.059	.058
27		.278 R	.280 R	.279 R	.278 R
28		.700	.703	.7015	.701
29		.449	.452	.4505	.450
30		.015	.025	.020	.024
31		20°			20°
32		.025 R			NONE
32		ROUND OFF SHARP CORNERS			SHARP
34		STRAIGHT & PARALLEL			OK SHARP
35					
36		.004	.004	±.004	±.004

Shell
Jumps
New
J. Kintz
Re-measured
Rifle 4-21-83