

222 CALIBER MODEL 7, MODEL 700 ADL E 3DL 321321

RECEIVER MEASUREMENTS

MODEL 700 (19 ADL, 23 BOL RIFLES)

DWG NO.	↓ SERIAL NO. ↓	DWG. DIMENSIONS			ACTUAL DIMENSIONS	Re-measured
	MEASUREMENT NO. ↓	MIN. ↓	MAX. ↓	MEAN ↓	↓	4-21-83
D-33580	1	1.700	1.730	1.715	1.735	↙
	2	.015	.018	.0165	.013	
	3	13°	REF L		13°	
	4	.245	.255	.250	.345	
	5	2.045	2.055	2.050	2.080	
	6					
	7	.695	.705	.700	.830	
	8	.020 R			.005 R	
	9	33°			33°	
	10	.055	.065	.060	.073	
	11	30°			30°	
	12	.281	TYP		.281 TYP	
	13	.163	.173	.168	.163	
	13a	.163	.173	.168	.163	
	14	4.4075	4.4175	4.4125	4.530	
E-33225	15	7/16 R	TYP		NINE	
	16	.535	.545	.540	.540	
	17	.968	.978	.973	.970	
	18	.180 R	.205 R	.1925 R	.190 R	
	19	.072	BAGE		.072	
	20	2.936	2.944	2.940	2.942	
	21	.180 R	.205 R	.1925 R	.190 R	
	22	.835	.845	.840	.851	
	23	4.530	4.535	4.5325	4.530	
	24	37°			37°	
	25	.282	.288	.285	.293	
	25a	.282	.288	.285	.293	
	26	.055	.063	.059	.061	
	27	.278 R	.280 R	.279 R	.280 R	
	28	.700	.703	.7015	.703	
	29	.449	.452	.4505	.450	
	30	.015	.025	.020	.030	
	31	20°			20°	
	32	.025 R			.005 R	
	32	ROUND OFF SHARP CORNERS			SHARP	
	34	STRAIGHT & PARALLEL			11	
	35					
	36	.004	.004	±.004	+.009 -.008	