

222 CALIBER MODEL 7, MODEL 700, ADL & BDL 9212-1

RECEIVER MEASUREMENTS

MODEL 7 (11 RIFLES)

DWG.	SERIAL No.	DWG. DIMENSIONS			ACTUAL
NO	MEASUREMENT No.	MIN.	MAX	MEAN	DIMENSIONS
C-91877	1.	.1640	.1670	.1655	
	2.	.015	.018	.0165	
	3.	13° REF. L			
	4.	.245	.255	.250	
	5.	1.985	1.995	1.990	
	6.	.015	.018	.0165	
	7.	.755	.765	.760	
	8.	.020 R			
	9.	32°			
	10.	.055	.065	.060	
	11.	30°			
D-91876	12.				
	13.				
	14.	4.415	4.420	4.4175	
	15.	7/16 R. TYP.			
	16.	.535	.545	.540	
	17.	.968	.978	.973	
	18.	.150 R TYP.			
	19.	.072 BAGE			
	20.	2.936	2.944	2.940	
	21.	1/8 R			
	21a.	.030 R MAX			
	22.	.835	.845	.840	
	23.				
	24.	37°			
	25.	.282	.288	.285	
	25a.	.282	.288	.285	
	26.	.116	.124	.120	
	27.	.263	.265	.264	
	28.	.700	.703	.7015	
	29.	.449	.452	.4505	
	30.	.015	.025	.020	
	31.	30°			
	32.	.025 R			
	33.	ROUND OFF SHARP CORNERS			
	34.	45°			
	35.	.624	.634	.629	
	36.	.004	.004	±.004	
	37.	46° 18'			
	38.	23° 9'			